installation instructions

Kata2™

dual monitor arm

model #’s
KATA2-DC-SLV
KATA2-DC-BLK
KATA2-DC-WHT
KATA2-GM-SLV
KATA2-GM-BLK
KATA2-GM-WHT
Please review these instructions before beginning the installation. Use the illustrations below to check that all the components needed for your installation were provided with your order. Do not discard the packaging until the product works to your satisfaction.

Components and tools

![Diagram of components and tools]

**Additional tools required**
- Phillips screwdriver

**Caution**
- Hand tighten screws only. Do not use power tools.
Step #1: clamp base assembly to worksurface

The thickness of the worksurface must be between ½" and 1½".

- Loosen the clamp sufficiently to be able to slide it easily onto the worksurface.
- Clamp the assembly to the worksurface in the desired position. Be sure to tighten the clamp securely.

If using optional grommet mounting method:

- Replace step 1 with step A on pages 10. Then proceed to step 2.

Step #2: put the arm into the base

Press down firmly to ensure the arm is fully installed into the base.
Step #3: remove the plastic bags

Hold the arm when you are removing the plastic bag to avoid the arm from bouncing.

Step #4: attach VESA plates to monitors

- Remove each VESA plate from its VESA mount by pushing forward on the tab at the top and lifting upward.
  — **TIP:** Practice re-installing the VESA plate before attaching it to the monitor. This will make step 3 easier.
- Place each monitor face down on a flat surface. Align the VESA plate holes with the holes on the back of the monitors. Attach the VESA plates using the four VESA plate screws per monitor.
  — There are two sets of four holes on the VESA plates. One set has holes 3.9" (100mm) apart, the other set has holes 3" (75mm) apart. Use the set that matches the holes on the rear of each monitor.
Step #5: attach monitor to VESA mount
- Slide the VESA plate (with monitor attached) back onto the VESA mount.
- Make sure the VESA plate clicks securely in place.

Step #6: remove cable management covers
- Slide the covers upward to remove them.
Step #7 install lockout set screw(s), if desired

Default rotation of the fixed arms and motion arms is 360°. Installation of a lockout set screw limits rotation to 180°.

- To lockout rotation of the fixed arm, install a M4x9 set screw in the upper hole in the recessed portion of the monitor arm. Tighten the screw, then back it off one turn.
- To lockout rotation of the motion arm, install a M4x15 set screw in one of the two holes in the underside of the fixed arm. Tighten the set screw, then back it off one turn.

  — From the user’s perspective, on the left fixed monitor arm you will install the M4x15 set screw in the front hole to create a 180° lockout. On the right fixed monitor arm, you will install the M4x15 set screw in the rear hole to create a 180° lock out.
- The motion or fixed arm must be in its allowed range of rotation when installing the lockout set screw. Only one motion arm lockout set screw may be installed.
Step #8: make any necessary adjustments

There are five possible swivel and tilt tension adjustments for each of the two monitor arms:

1. Monitor tilt adjustment
   — To change monitor tilt angle, use the 4mm end of the dual Allen key to loosen the screws on the sides of the VESA mount. Tighten the screws to hold the angle.

2. Monitor swivel adjustment
   — Use the 4mm end of the dual Allen key to adjust the underside screw behind the VESA mount for the desired ease of monitor rotation.

3. Motion arm weight adjustment
   — Use the 4mm end of the dual Allen key to adjust the screw at the top of the fixed arm for the appropriate monitor weight.

4. Motion arm swivel adjustment
   — Use the 4mm end of the dual Allen key to adjust the screw in the underside of the fixed arm for the desired ease of motion arm rotation.

5. Fixed arm swivel adjustment
   — Use the 2mm end of the dual Allen key to adjust the bottom M4x6 set screw in the recessed area of the fixed arm for the desired ease of rotation.
   (If you did not install the M4x9 set screw in the top hole on the previous step, then this step (#5) is required. This will secure the monitor arm onto the base mount)
Step #9: organize cables and cords

- Capture the cables and cords with the cable covers. Slide the cable covers downward to attach them to the motion and fixed arms.
- Snap the cable clips into groove on the base of the fixed arms. Position the opening on the clips toward the rear.
- Route the monitor cables and power cords toward the rear by slipping the cords into the opening on the cable clips.
Step A: attach grommet base assembly to worksurface

- Place the base assembly over the grommet hole with the bolt centered. Fit the base cover over the base.
- Insert the grommet bar onto the grommet bolt and then screw on the grommet knob. Tighten the grommet knob securely to hold the base assembly in position.

- Go to step 2 on page 4 and proceed sequentially.
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