

EVOLVE

MONITOR ARM SERIES

UNIVERSAL ASSEMBLY GUIDE

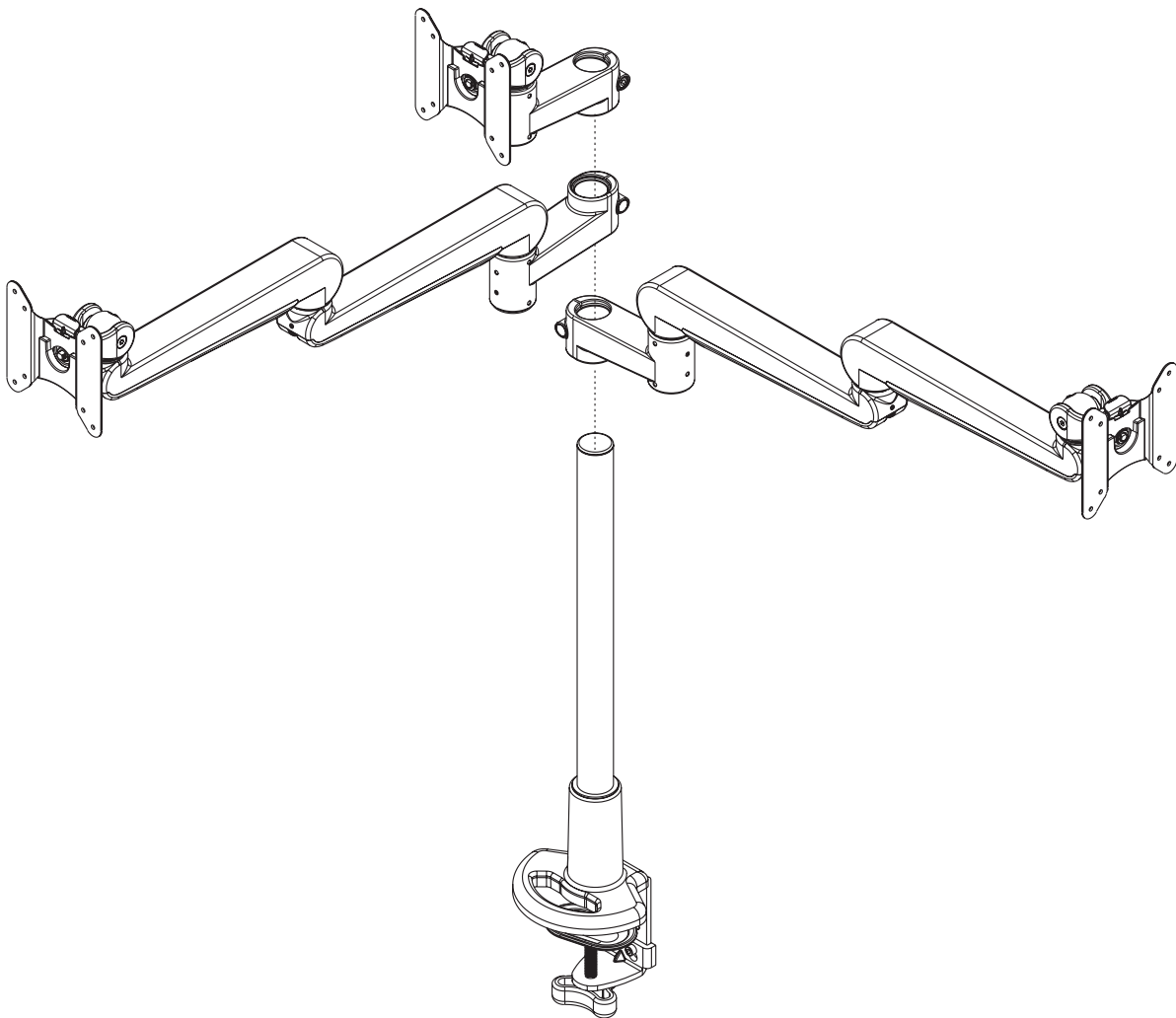


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STANDARD CONFIGURATIONS (16" POLE)

<u>SINGLE DISPLAY</u>	<u>DUAL DISPLAY</u>	<u>TRIPLE DISPLAY</u>
EVOLVE1-F.....6	EVOLVE2-F6	
EVOLVE1-FS.....7	EVOLVE1-FS.....7	
EVOLVE1-M8	EVOLVE2-M.....8	
EVOLVE1-MS9	EVOLVE2-MS.....9	
EVOLVE1-FF.....10	EVOLVE2-FF.....10	EVOLVE3-FF.....10
EVOLVE1-FM11	EVOLVE2-FM11	EVOLVE3-FM11
EVOLVE1-FFS12	EVOLVE2-FFS.....12	EVOLVE3-FFS.....12
EVOLVE1-FMS.....13	EVOLVE2-FMS13	EVOLVE3-FMS13

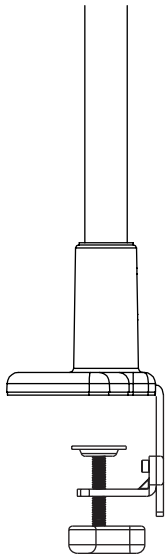
STANDARD CONFIGURATIONS (28" POLE)

For Quad and Six Display configurations, a 28" pole is required.

Quad Displays: Repeat the Dual assembly on the 28" pole.

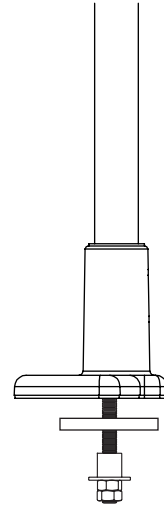
Six Displays: Repeat the Triple assembly on the 28" pole.

<u>QUAD DISPLAY</u>	<u>SIX DISPLAY</u>
EVOLVE4-M.....8	
EVOLVE4-MS.....9	
EVOLVE4-FF.....10	EVOLVE6-FF.....10
EVOLVE4-FM11	EVOLVE6-FM11
EVOLVE4-FFS.....12	EVOLVE6-FFS.....12
EVOLVE4-FMS13	EVOLVE6-FMS13

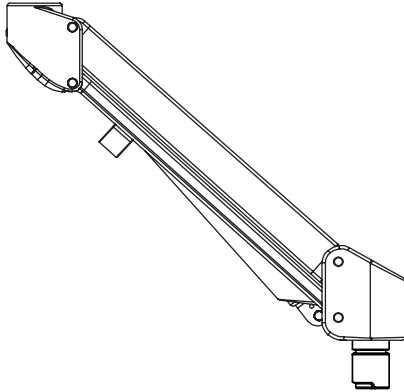


DESK CLAMP

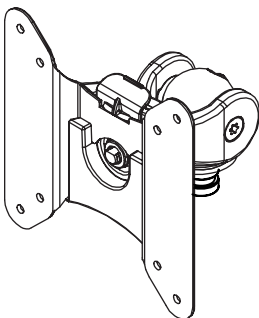
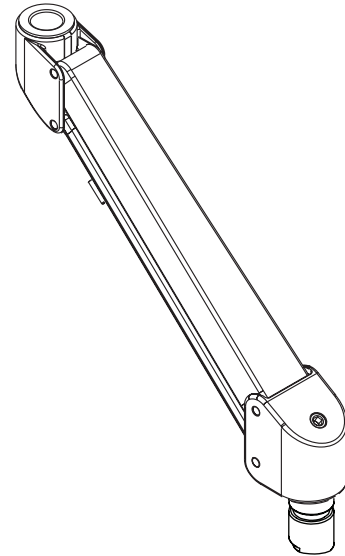
POLE MOUNT
(DESK CLAMP OR GROMMET MOUNT)



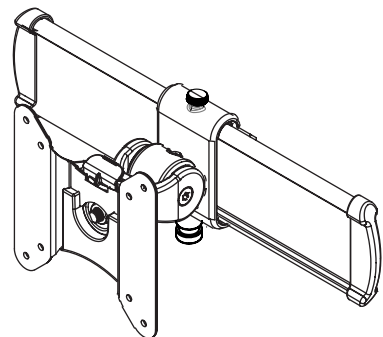
GROMMET MOUNT



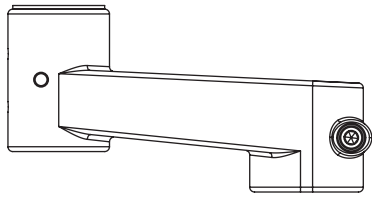
MOTION ARM



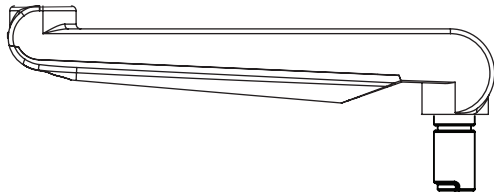
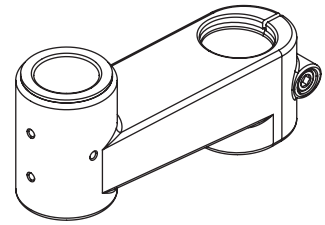
VESA MOUNT
DISPLAY MOUNT



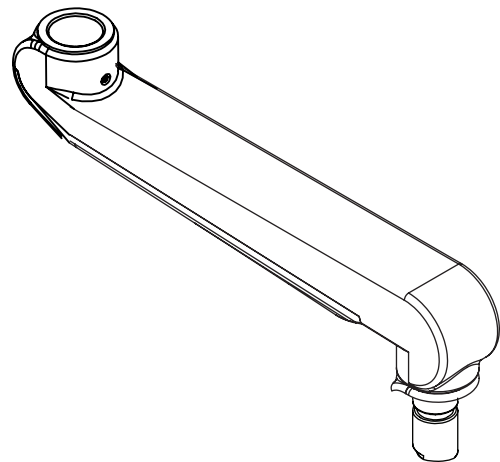
SLIDER MOUNT
DISPLAY MOUNT



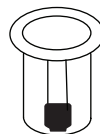
ARM STEM



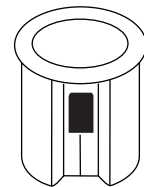
FIXED ARM



STANDARD BUSHING
PREINSTALLED ON ARM STEM
AND FIXED ARM

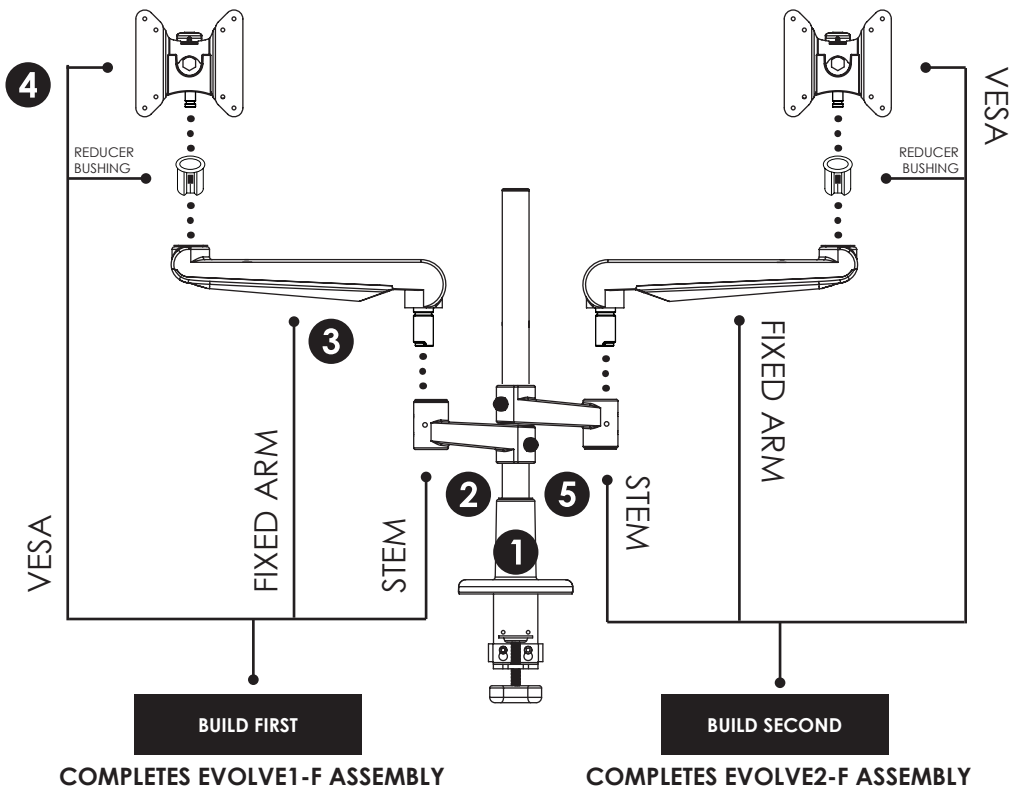


SMALL BUSHING



REDUCER BUSHING

EVOLVE1-F • EVOLVE2-F



1

POLE MOUNT

Secure POLE MOUNT to work surface.
(pg. 14)

2

ARM STEM

Slide ARM STEM over pole and secure in place with the 5mm Allen Wrench.
(pg. 18)

3

FIXED LIMB

Insert FIXED ARM to ARM STEM.
(pg. 20)

4

VESA

Attach Reducer Bushing to VESA and insert VESA to FIXED ARM.
(pg. 23)

5

DUAL

For dual display configurations, reverse the ARM STEM on the pole.
(pg. 19)

6

VESA PLATE

Attach VESA plate to back of monitor.
(pg. 24)

7

QUICK RELEASE

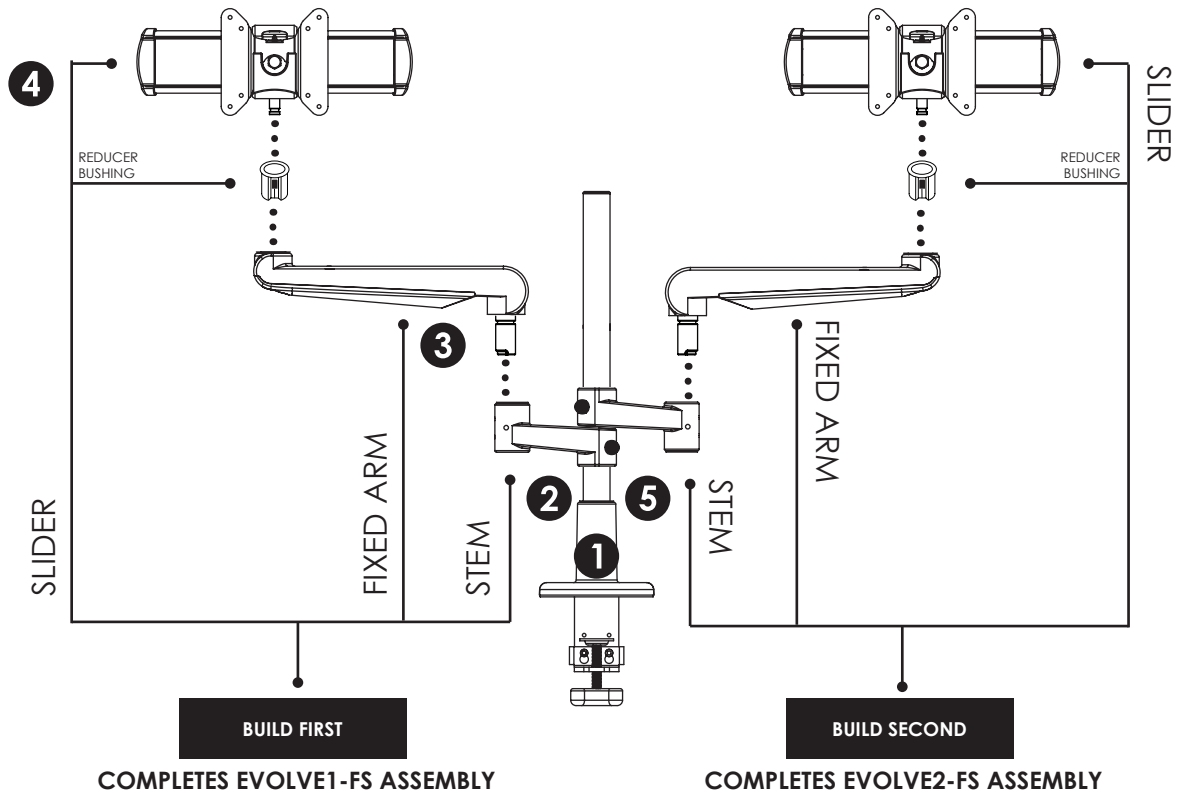
Attach displays using the Quick Release Feature.
(pg. 24)

8

TENSION

Adjust tension on VESA.
(pg. 27)

EVOLVE1-FS • EVOLVE2-FS



1
POLE MOUNT
Secure POLE MOUNT to work surface.
(pg. 14)

2
ARM STEM
Slide ARM STEM over pole and secure in place with the 5mm Allen Wrench.
(pg. 18)

3
FIXED LIMB
Insert FIXED ARM to ARM STEM.
(pg. 20)

4
SLIDER
Attach Reducer Bushing to SLIDER and insert SLIDER to FIXED ARM.
(pg. 23)

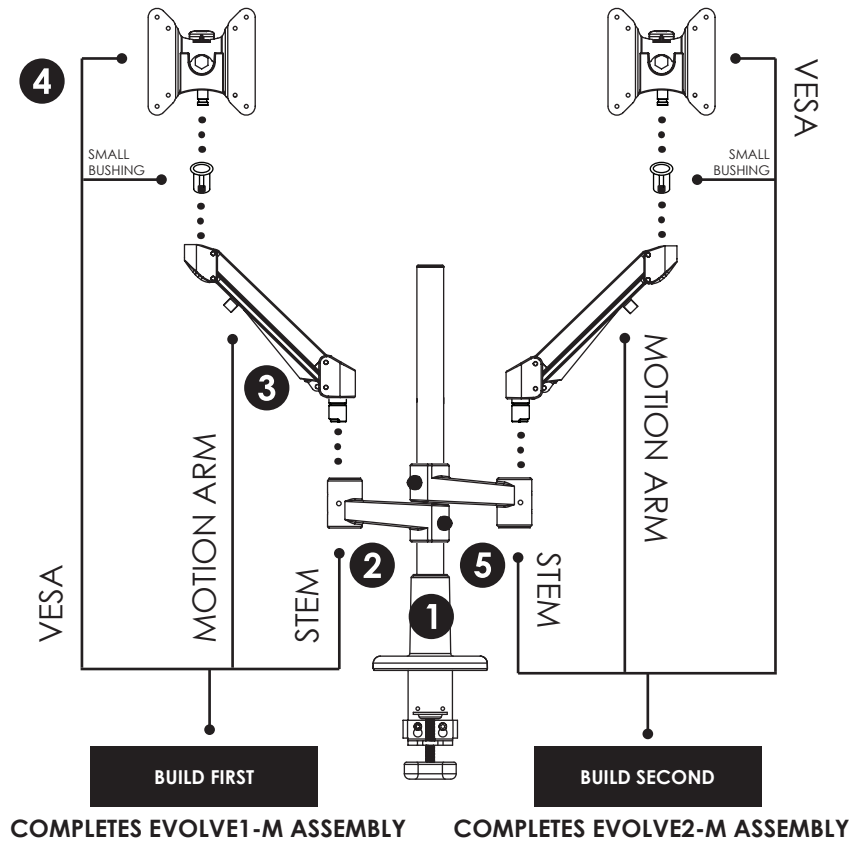
5
DUAL
For dual display configurations, reverse the ARM STEM on the pole.
(pg. 19)

6
VESA PLATE
Attach VESA plate to back of monitor.
(pg. 24)

7
QUICK RELEASE
Attach displays using the Quick Release Feature.
(pg. 24)

8
TENSION
Adjust tension on SLIDER.
(pg. 27)

EVOLVE1-M • EVOLVE2-M



1

POLE MOUNT

Secure POLE MOUNT to work surface. (pg. 14)

2

ARM STEM

Slide ARM STEM over pole and secure in place with the 5mm Allen Wrench. (pg. 18)

3

MOTION ARM

Insert MOTION ARM to ARM STEM. (pg. 20)

4

VESA

Attach Small Bushing to VESA and insert VESA to MOTION ARM. (pg. 23)

5

DUAL

For dual display configurations, reverse the ARM STEM on the pole. (pg. 19)

6

VESA PLATE

Attach VESA plate to back of monitor. (pg. 24)

7

QUICK RELEASE

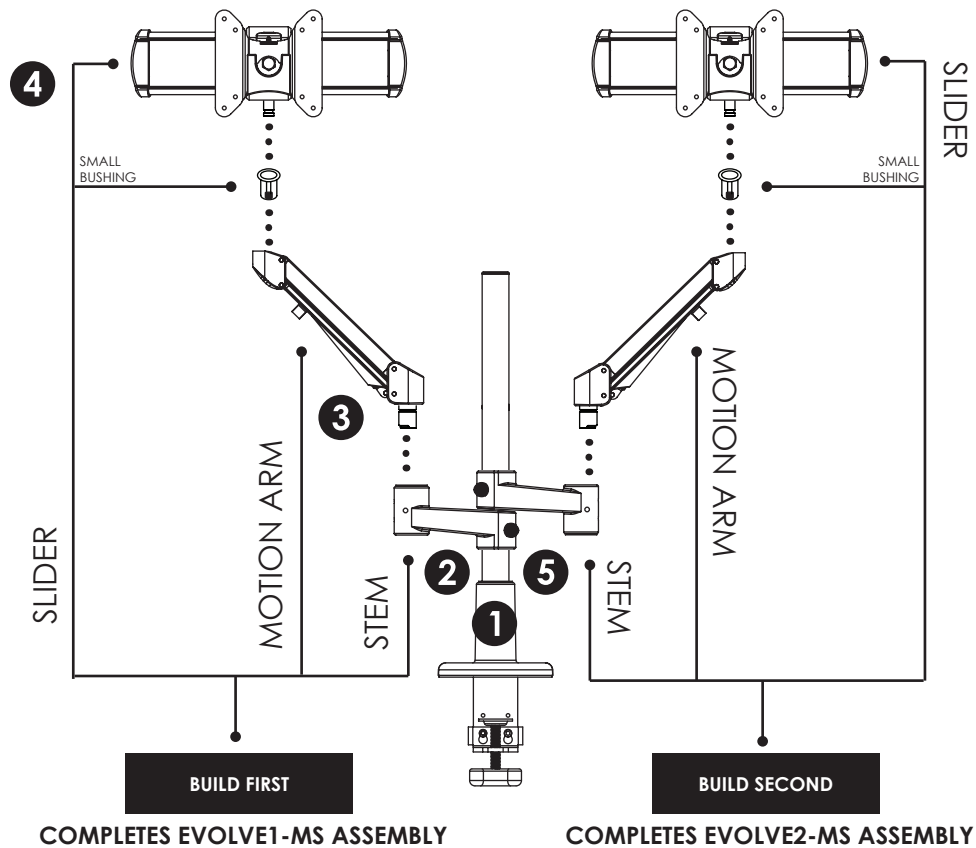
Attach displays using the Quick Release Feature. (pg. 24)

8

TENSION

Adjust tension on VESA. (pg. 27)

EVOLVE1-MS • EVOLVE2-MS



1
POLE MOUNT
Secure POLE MOUNT to work surface.
(pg. 14)

2
ARM STEM
Slide ARM STEM over pole and secure in place with the 5mm Allen Wrench.
(pg. 18)

3
MOTION ARM
Insert MOTION ARM to ARM STEM.
(pg. 20)

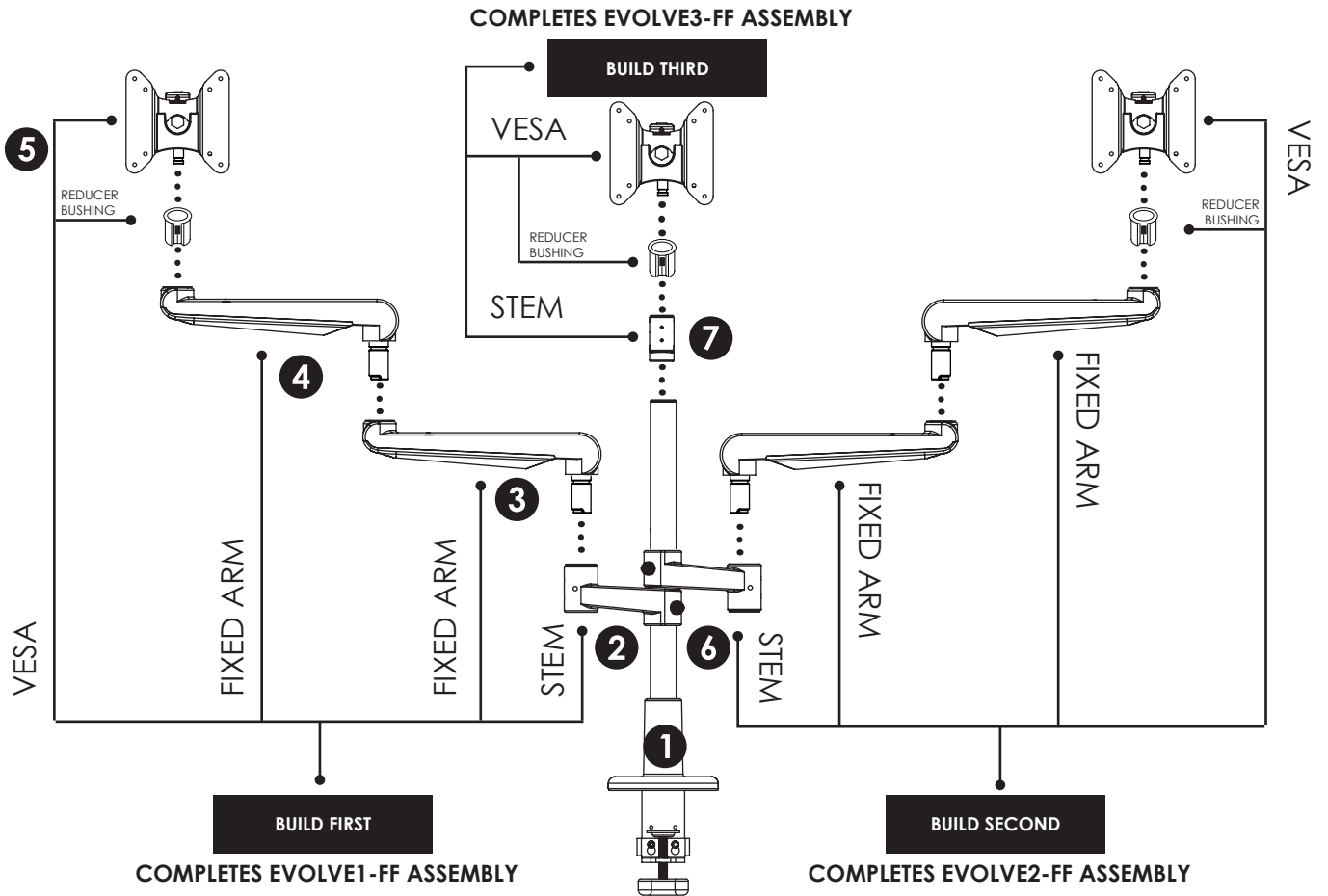
4
SLIDER
Attach Small Bushing to SLIDER and insert SLIDER to MOTION ARM.
(pg. 23)

5
DUAL
For dual display configurations, reverse the ARM STEM on the pole.
(pg. 19)

6
VESA PLATE
Attach VESA plate to back of monitor.
(pg. 24)

7
QUICK RELEASE
Attach displays using the Quick Release Feature.
(pg. 24)

8
TENSION
Adjust tension on SLIDER.
(pg. 27)



1

POLE MOUNT
Secure POLE MOUNT to work surface.
(pg. 14)

2

ARM STEM
Slide ARM STEM over pole and secure in place with the 5mm Allen Wrench.
(pg. 18)

3

FIXED ARM
Insert FIXED ARM to ARM STEM.
(pg. 20)

4

FIXED ARM
Insert FIXED ARM to FIXED ARM.
(pg. 21)

5

VESA
Attach Reducer Bushing to VESA and insert VESA to FIXED ARM.
(pg. 23)

6

DUAL
For dual display configurations, reverse the second ARM STEM on the pole.
(pg. 19)
Then, Repeat configuration on second ARM STEM.

7

TRIPLE
For triple display configurations, reverse the 2nd ARM STEM on the pole, then add a third ARM STEM.
(pg. 19)
Attach Reducer Bushing to VESA and insert VESA to third ARM STEM.
(pg. 22)

8

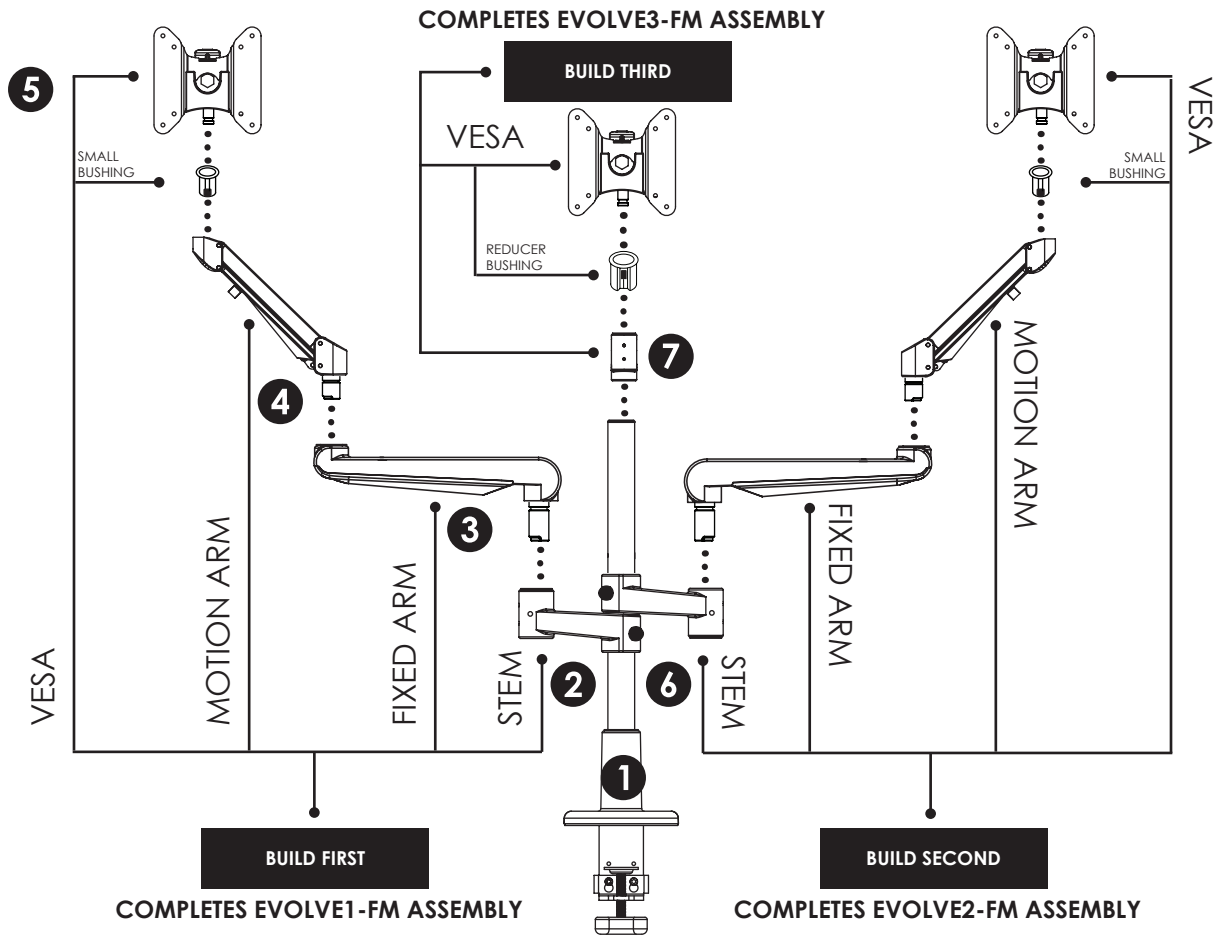
VESA PLATE
Attach VESA plate to back of monitor.
(pg. 24)

9

QUICK RELEASE
Attach displays using the Quick Release Feature.
(pg. 24)

10

TENSION
Adjust tension on VESA and/or SLIDER.
(pg. 27)



1

POLE MOUNT

Secure POLE MOUNT to work surface.
(pg. 14)

2

ARM STEM

Slide ARM STEM over pole and secure in place with the 5mm Allen wrench.
(pg. 18)

3

FIXED ARM

Insert FIXED ARM to ARM STEM.
(pg. 20)

4

MOTION ARM

Insert MOTION ARM to FIXED ARM.
(pg. 21)

5

VESA

Attach Small Bushing to VESA and insert VESA to MOTION ARM.
(pg. 22)

6

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For dual display configurations, reverse the second ARM STEM on the pole.
(pg. 19)
Then, Repeat configuration on second ARM STEM.

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TRIPLE

For triple display configurations, reverse the 2nd ARM STEM on the pole, then add a third ARM STEM.
(pg. 19)
Attach Reducer Bushing to VESA and insert VESA to third ARM STEM.
(pg. 22)

8

VESA PLATE

Attach VESA plate to back of monitor.
(pg. 24)

9

QUICK RELEASE

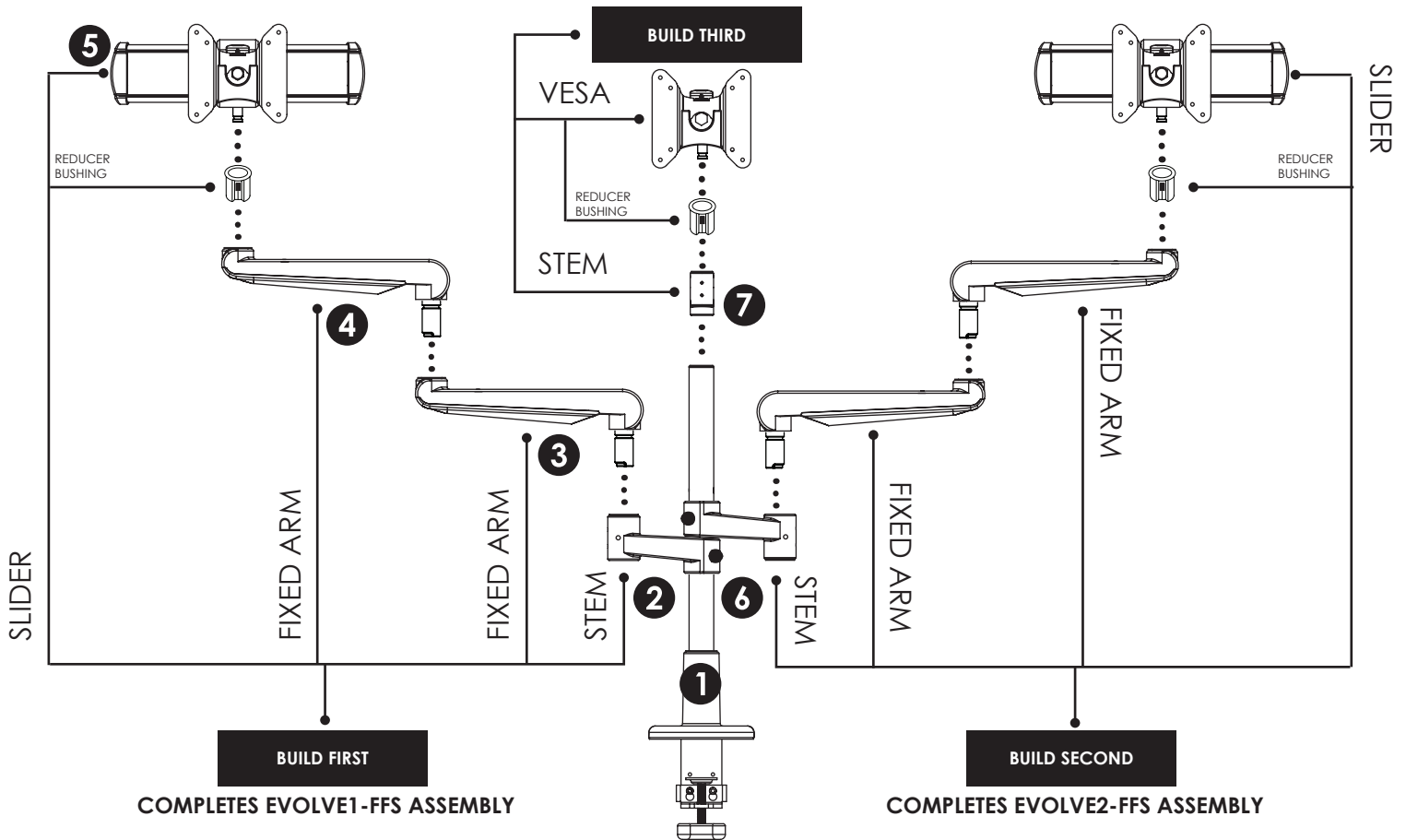
Attach displays using the Quick Release Feature.
(pg. 24)

10

TENSION

Adjust tension on MOTION ARM.
(pg. 26)
Adjust tension on VESA and/or SLIDER.
(pg. 27)

COMPLETES EVOLVE3-FFS ASSEMBLY



1

POLE MOUNT

Secure POLE MOUNT to work surface. (pg. 14)

2

ARM STEM

Slide ARM STEM over pole and secure in place with the 5mm Allen Wrench. (pg. 18)

3

FIXED ARM

Insert FIXED ARM to ARM STEM. (pg. 20)

4

FIXED ARM

Insert FIXED ARM to FIXED ARM. (pg. 21)

5

SLIDER

Attach Reducer Bushing to SLIDER and insert SLIDER to FIXED ARM. (pg. 23)

6

DUAL

For dual display configurations, reverse the second ARM STEM on the pole. (pg. 19) Then, Repeat configuration on second ARM STEM.

7

TRIPLE

For triple display configurations, reverse the 2nd ARM STEM on the pole, then add a third ARM STEM. (pg. 19) Attach Reducer Bushing to VESA and insert VESA to third ARM STEM. (pg. 22)

8

VESA PLATE

Attach VESA plate to back of monitor. (pg. 24)

9

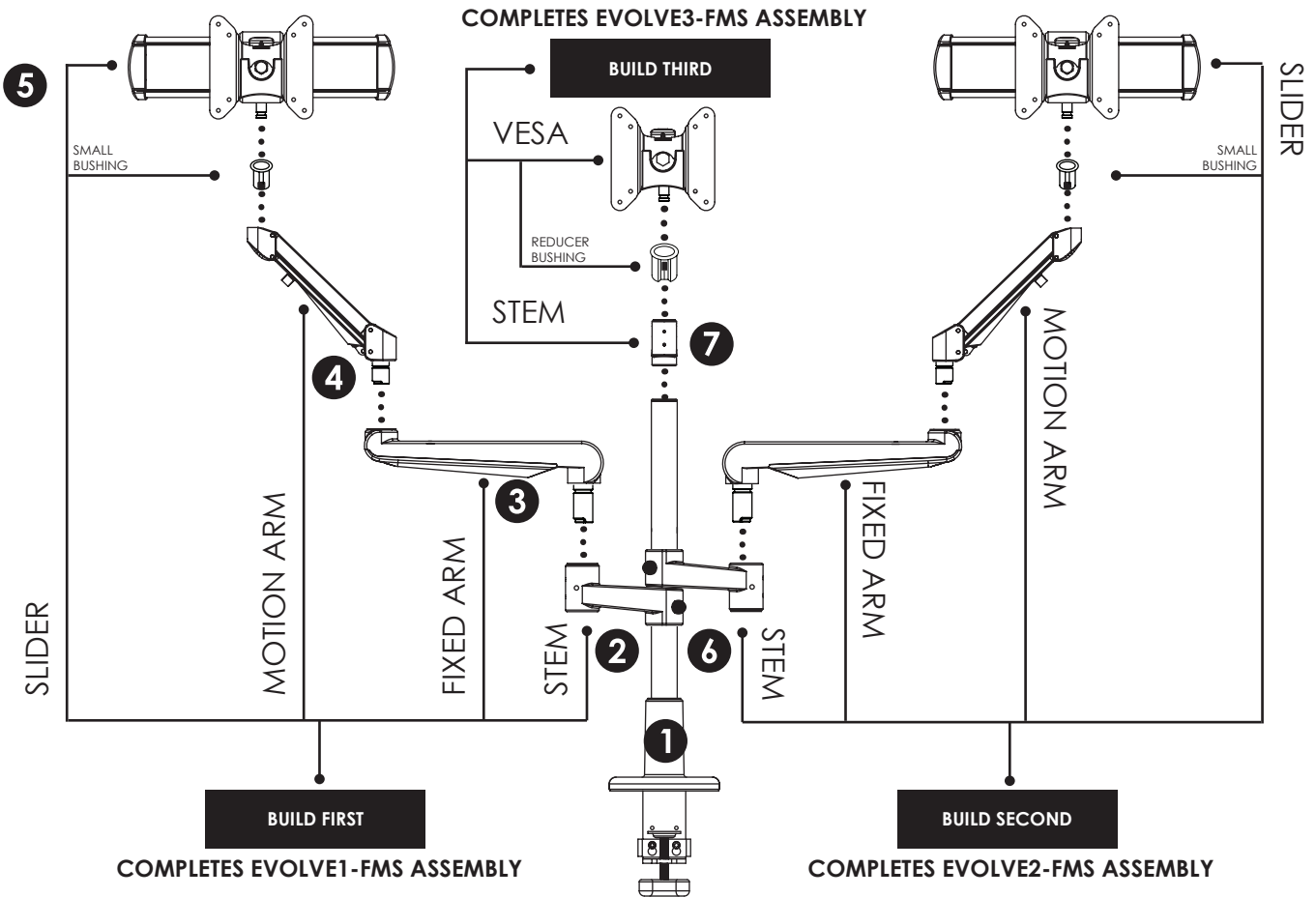
QUICK RELEASE

Attach displays using the Quick Release Feature. (pg. 24)

10

TENSION

Adjust tension on VESA and/or SLIDER. (pg. 27)



1

POLE MOUNT

Secure POLE MOUNT to work surface.
(pg. 14)

2

ARM STEM

Slide ARM STEM over pole and secure in place with the 5mm Allen Wrench.
(pg. 18)

3

FIXED ARM

Insert FIXED ARM to ARM STEM.
(pg. 20)

4

MOTION ARM

Insert MOTION ARM to FIXED ARM.
(pg. 21)

5

SLIDER

Attach Small Bushing to SLIDER and insert SLIDER to MOTION ARM.
(pg. 23)

6

DUAL

For dual display configurations, reverse the second ARM STEM on the pole.
(pg. 19)
Then, Repeat configuration on second ARM STEM.

7

TRIPLE

For triple display configurations, reverse the 2nd ARM STEM on the pole, then add a third ARM STEM.
(pg. 19)
Attach Reducer Bushing to VESA and insert VESA to third ARM STEM.
(pg. 22)

8

VESA PLATE

Attach VESA plate to back of monitor.
(pg. 24)

9

QUICK RELEASE

Attach displays using the Quick Release Feature.
(pg. 24)

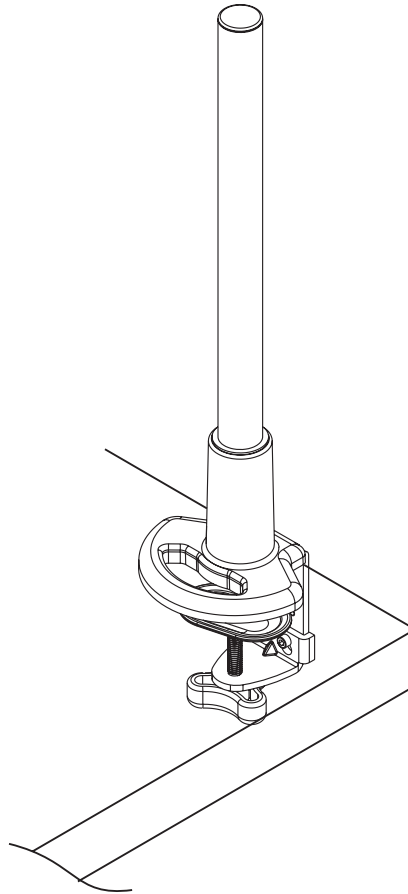
10

TENSION

Adjust tension on MOTION ARM.
(pg. 26)
Adjust tension on VESA and/or SLIDER.
(pg. 27)

STEP 1

POLE MOUNT DESK CLAMP ASSEMBLY



1

OPTION 1

Secure Pre-assembled
Desk Clamp to
work surface.

**For work surfaces between
.6" - 2.2" thick.**

See page 15

2

OPTION 2

Extend Desk Clamp to
Support thicker
work surfaces.

**For work surfaces between
1.38" - 2.99" thick.**

See page 15

3

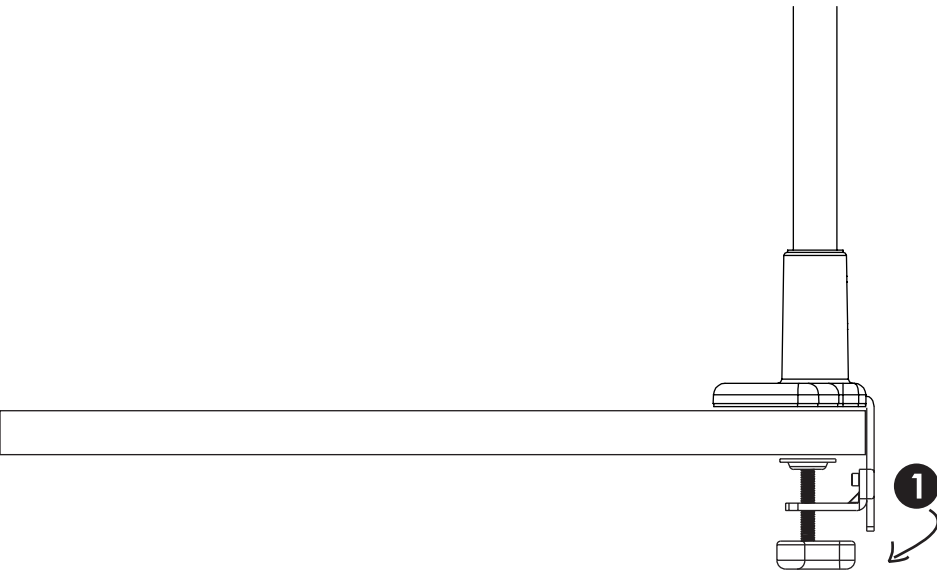
OPTION 3

Convert the Desk Clamp
Mount to a Grommet
Mount (see pg. 16)

**For work surfaces up to
1.4" thick.**

See page 16

DESK CLAMP ASSEMBLY OPTION 1

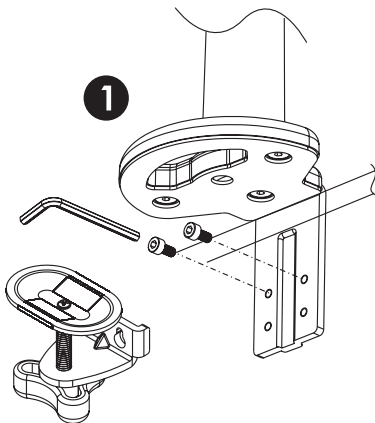


1

STEP 1

Twist to tighten the desk clamp on the work surface.

DESK CLAMP ASSEMBLY OPTION 2

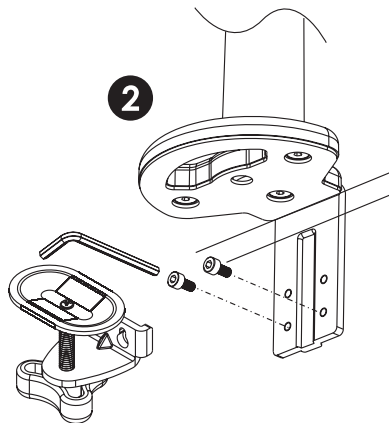


1

1

STEP 1

Remove the clamping component from the upper position with the 4mm Allen Key.

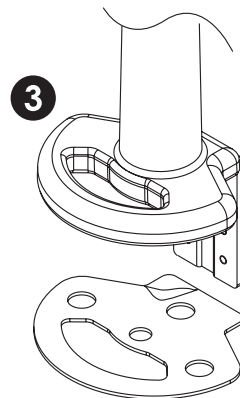


2

2

STEP 2

Replace the clamping component in the lower position and secure with the 4mm Allen Key.



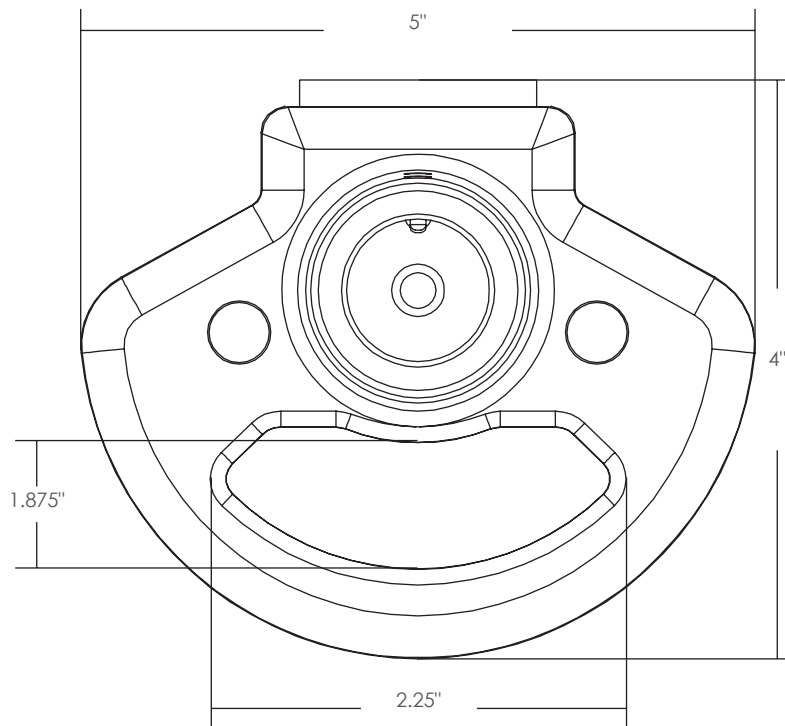
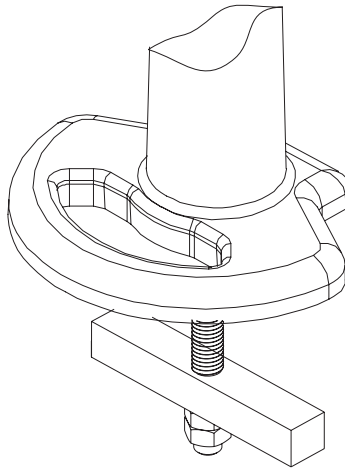
3

3

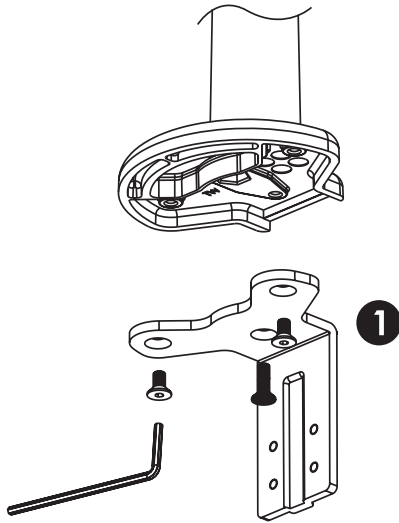
STEP 3

Adhere the adhesive pad underneath the base to protect the work surface.

GROMMET MOUNT ASSEMBLY
OPTION 3



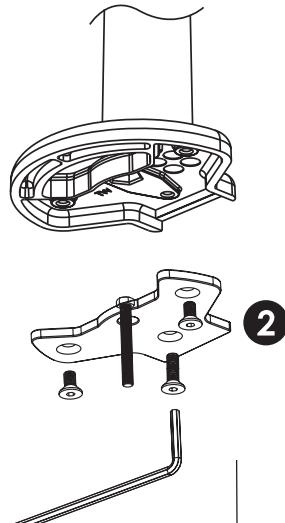
GROMMET MOUNT ASSEMBLY OPTION 3



1

STEP 1

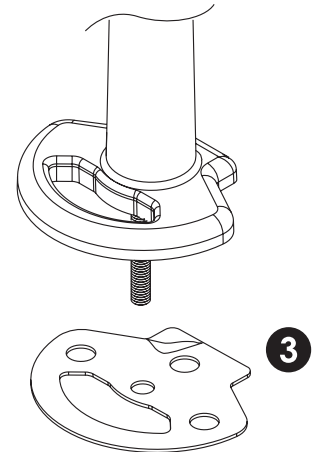
Remove the 3 screws with the 4mm Allen Key.



2

STEP 2

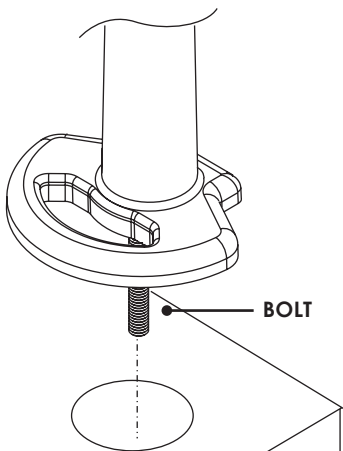
Insert the large screw to the grommet plate and reattach the 3 screws with the 4 mm Allen Key.



3

STEP 3

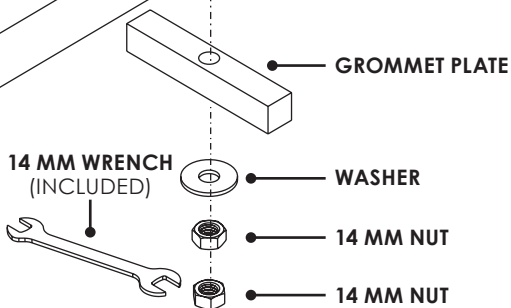
Adhere the adhesive pad underneath the base to protect the work surface.



4

STEP 4

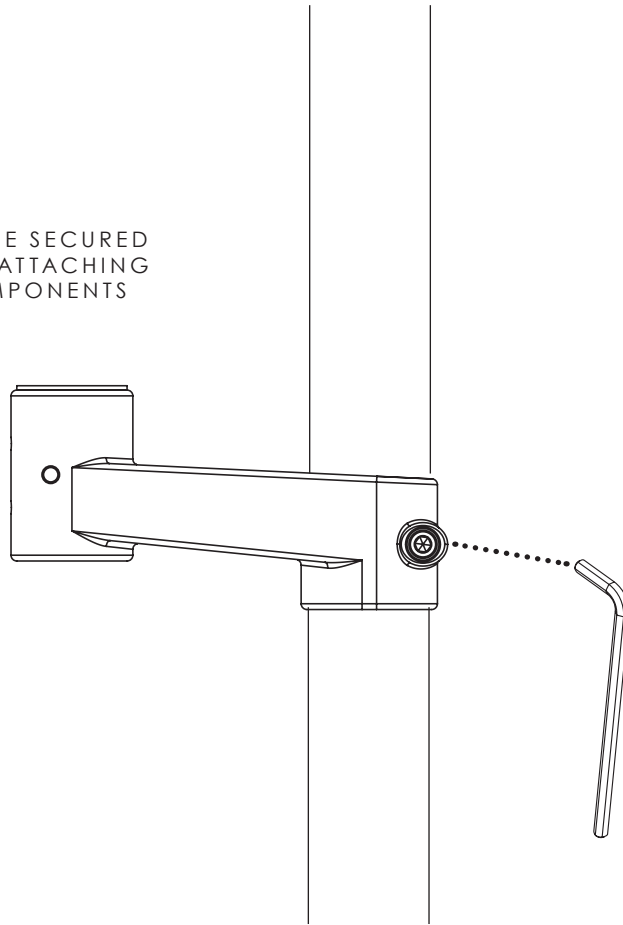
Complete the grommet assembly with the remaining components.
(Bolt should be visible under work surface)



STEP 2

ARM STEM

ARM STEM MUST BE SECURED
TO POLE BEFORE ATTACHING
ADDITIONAL COMPONENTS



1

SINGLE DISPLAY

Slide ARM STEM over pole
and secure with the 5mm
Allen key.

2

DUAL DISPLAY

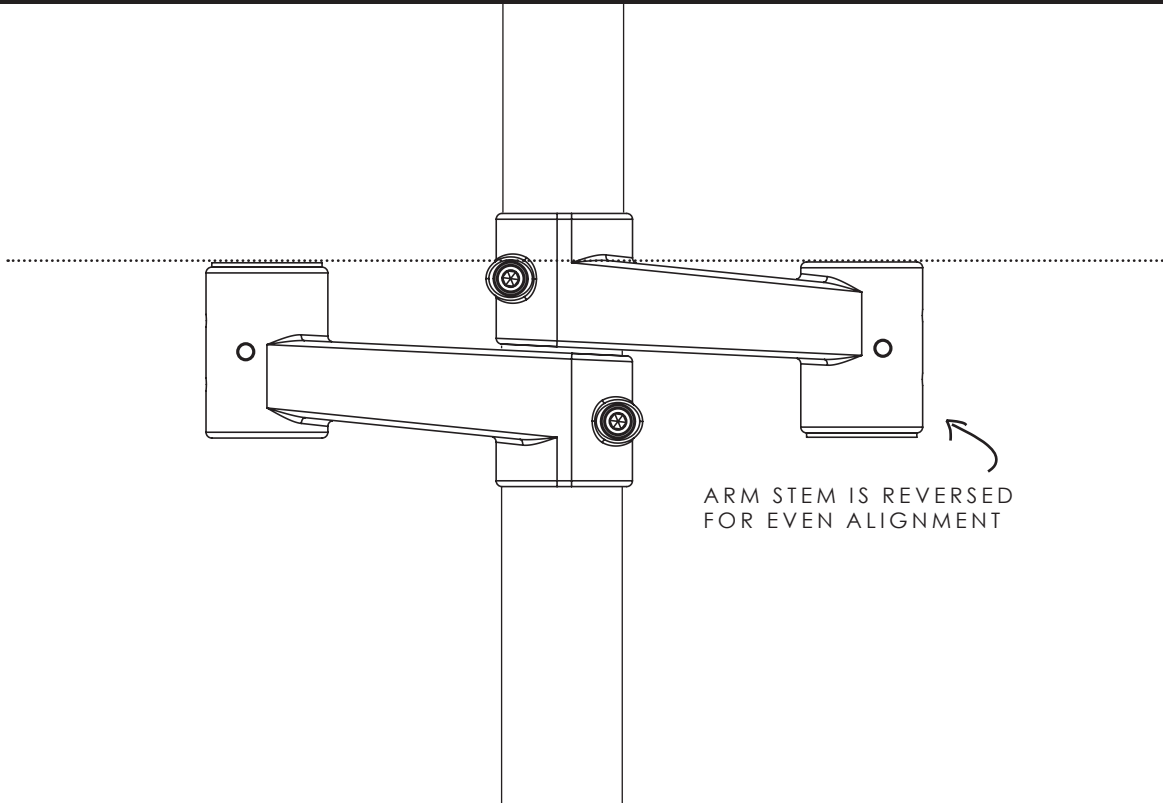
Slide ARM STEMS over pole
and secure with the 5mm
Allen key. See right.

3

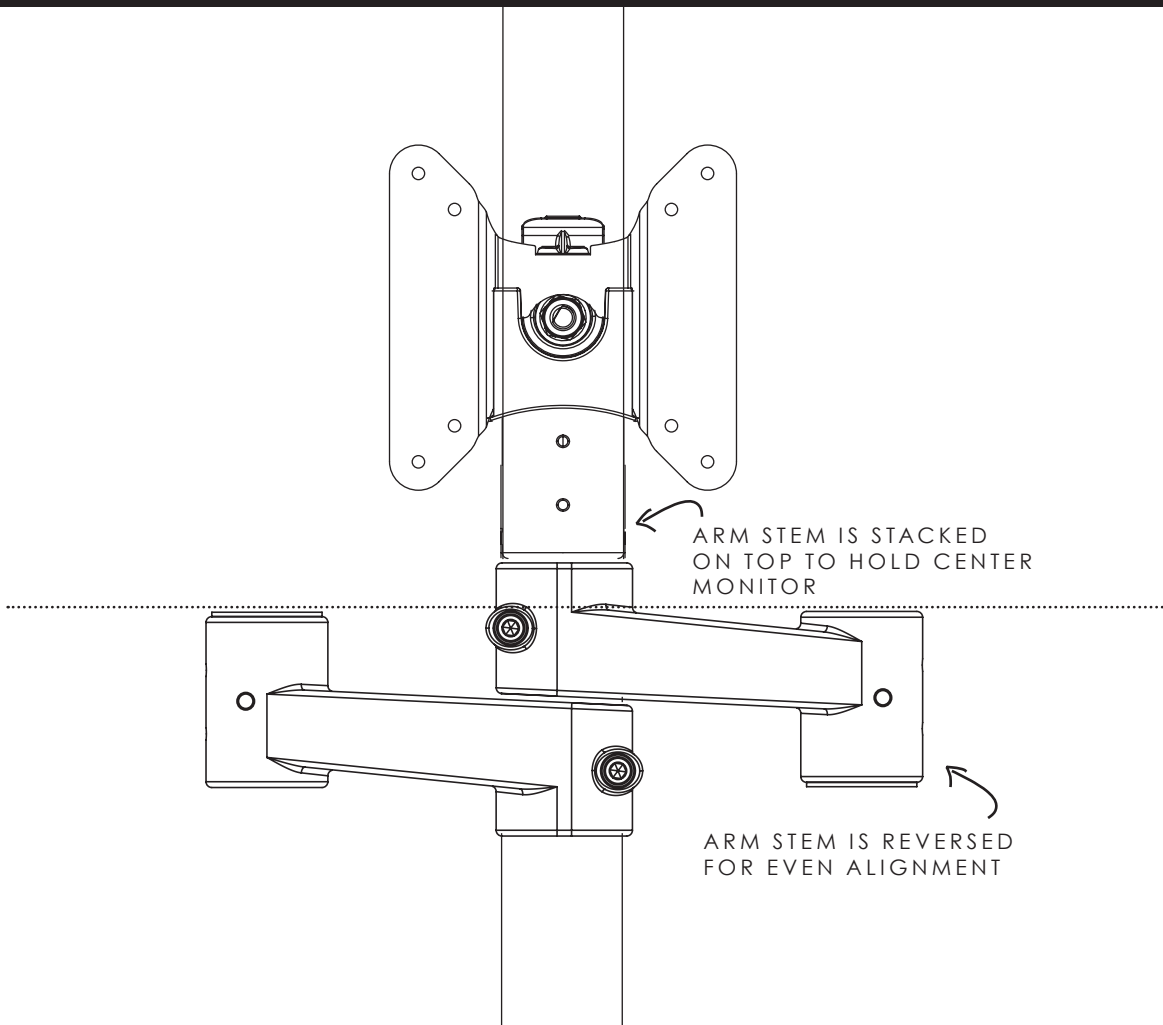
TRIPLE DISPLAY

Slide ARM STEMS over pole
and secure with the 5mm
Allen key. See right.

ARM STEM POSITIONING FOR DUAL CONFIGURATIONS



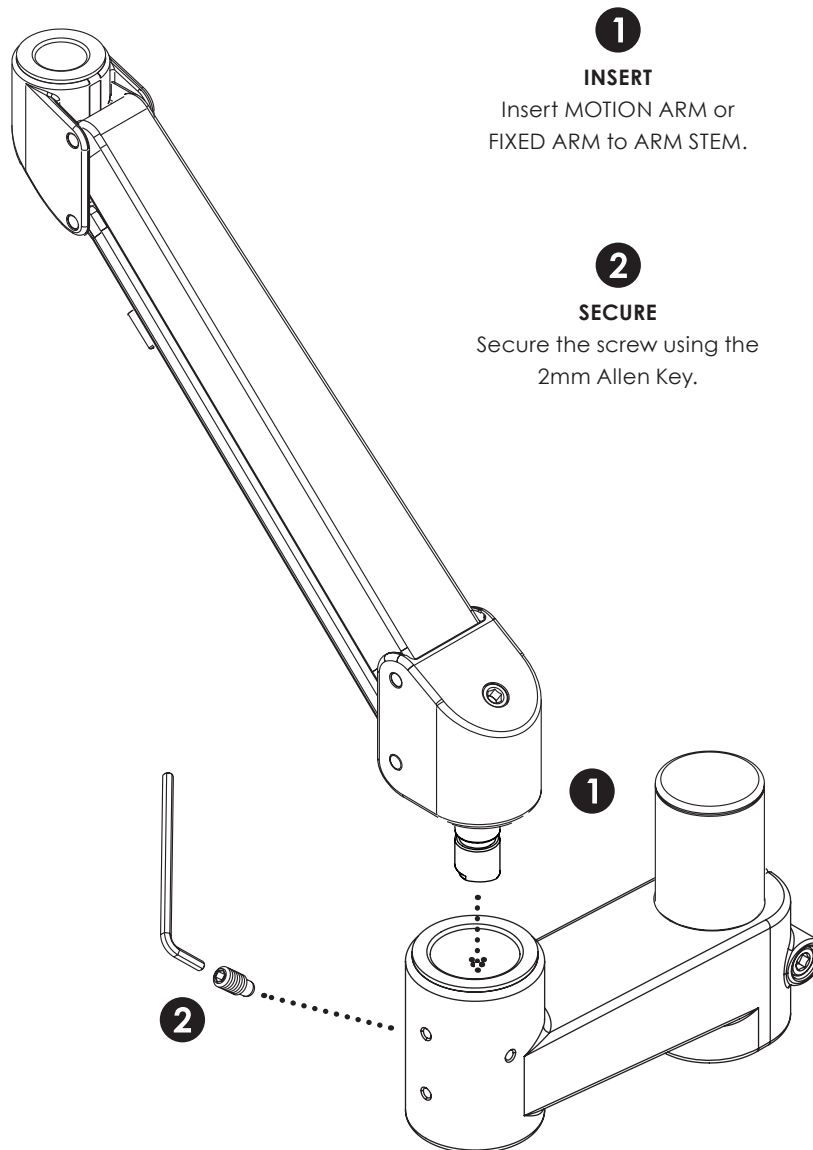
ARM STEM POSITIONING FOR TRIPLE CONFIGURATIONS



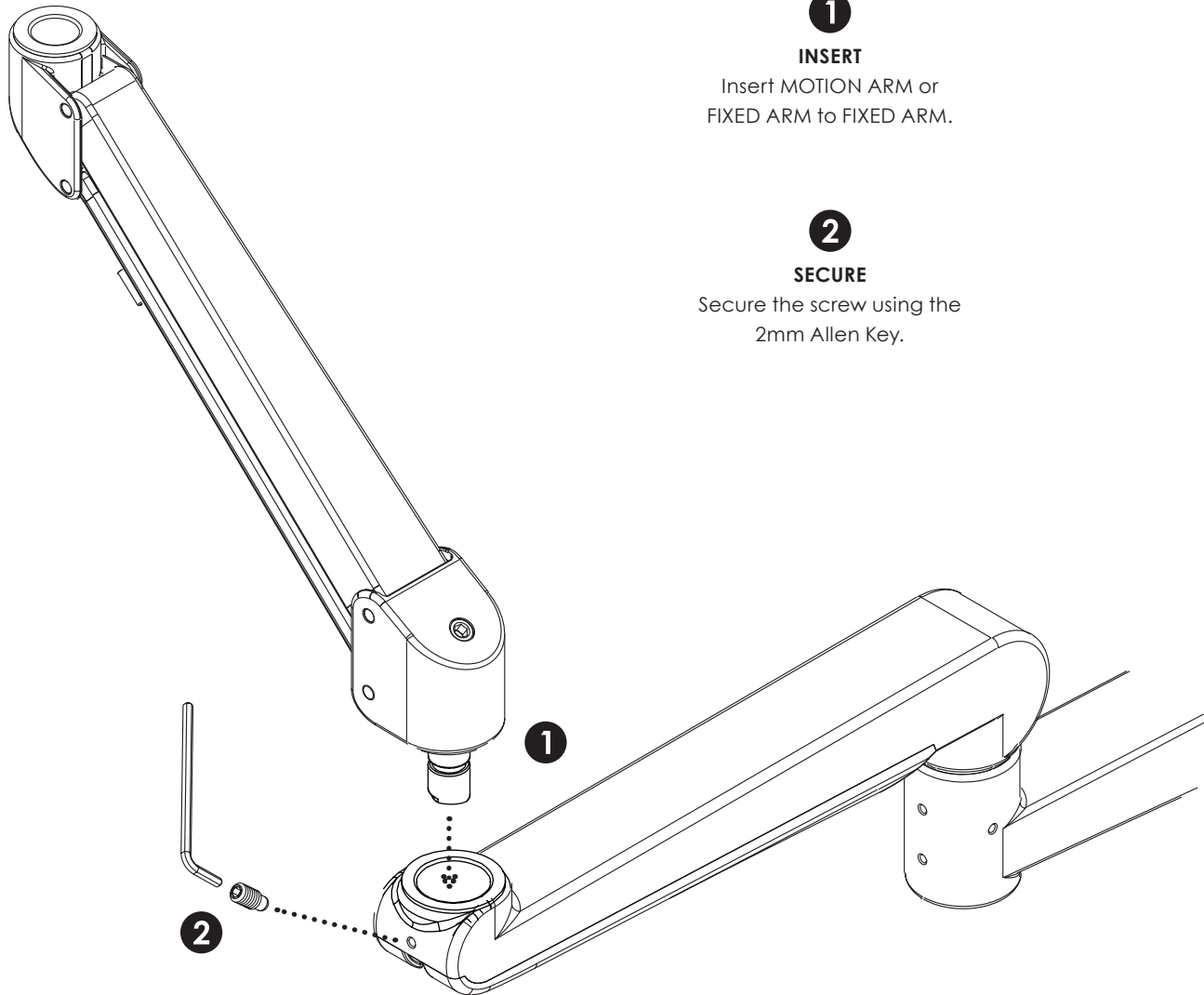
STEP 3

ATTACH ARMS

INSERT A MOTION ARM OR A FIXED ARM TO AN ARM STEM



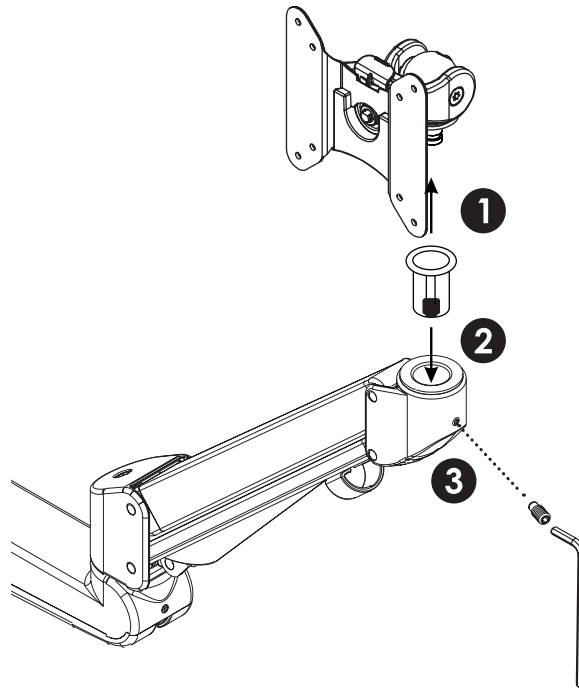
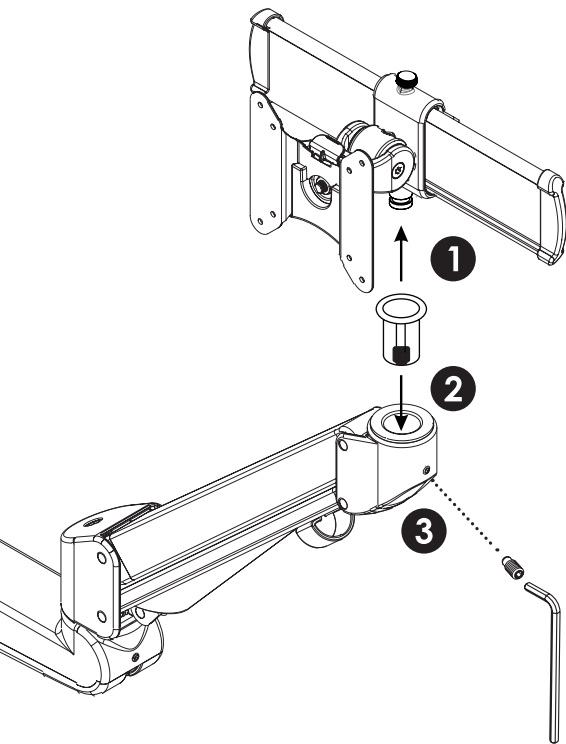
INSERT A MOTION ARM OR A FIXED ARM TO A FIXED ARM



STEP 4

INSERT DISPLAY MOUNT

INSERT A VESA MOUNT OR SLIDER TO A MOTION ARM



1

ATTACH

Attach Small Bushing onto SLIDER or VESA Mount.

2

INSERT

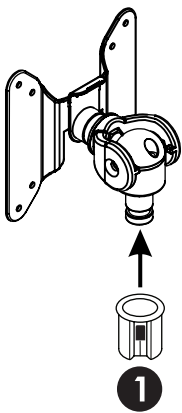
Insert VESA Mount or SLIDER to MOTION ARM.

3

SECURE

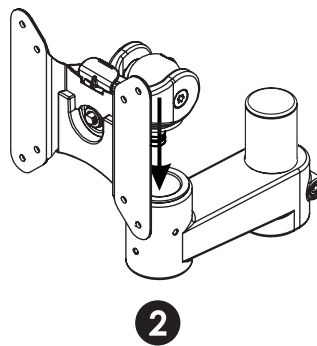
Secure the screw using the 2mm Allen Key.

INSERT A VESA MOUNT TO AN ARM STEM



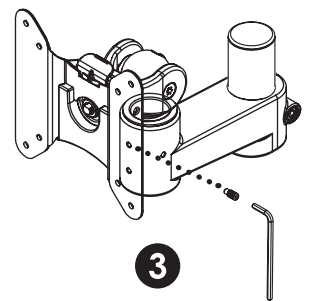
ATTACH

Attach Reducer Bushing onto VESA Mount.



INSERT

Insert VESA Mount to ARM STEM.

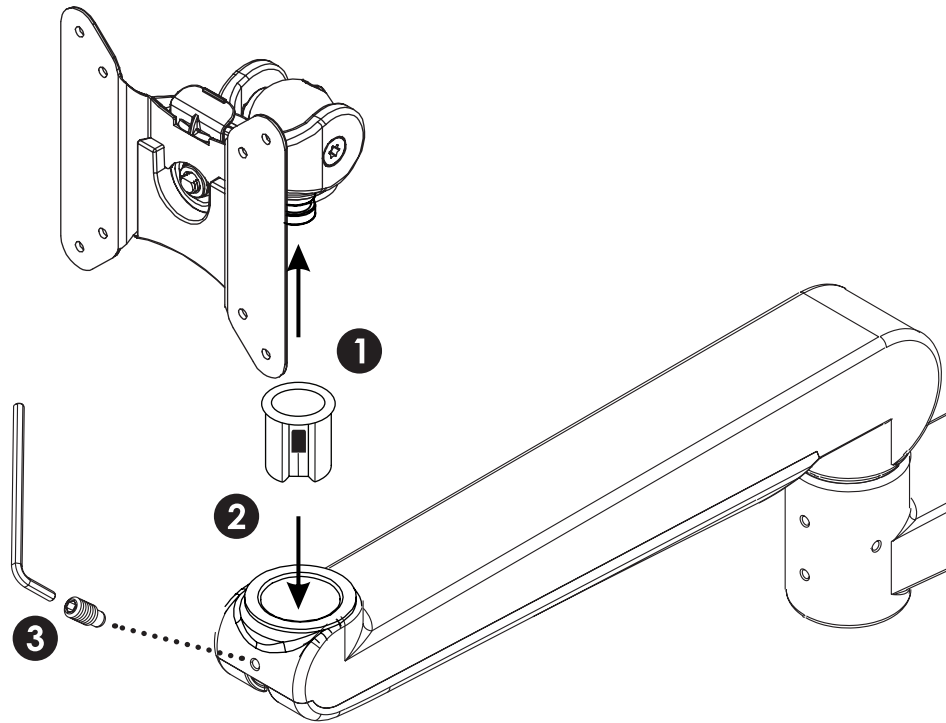


SECURE

Secure the screw using the 2mm Allen Key.

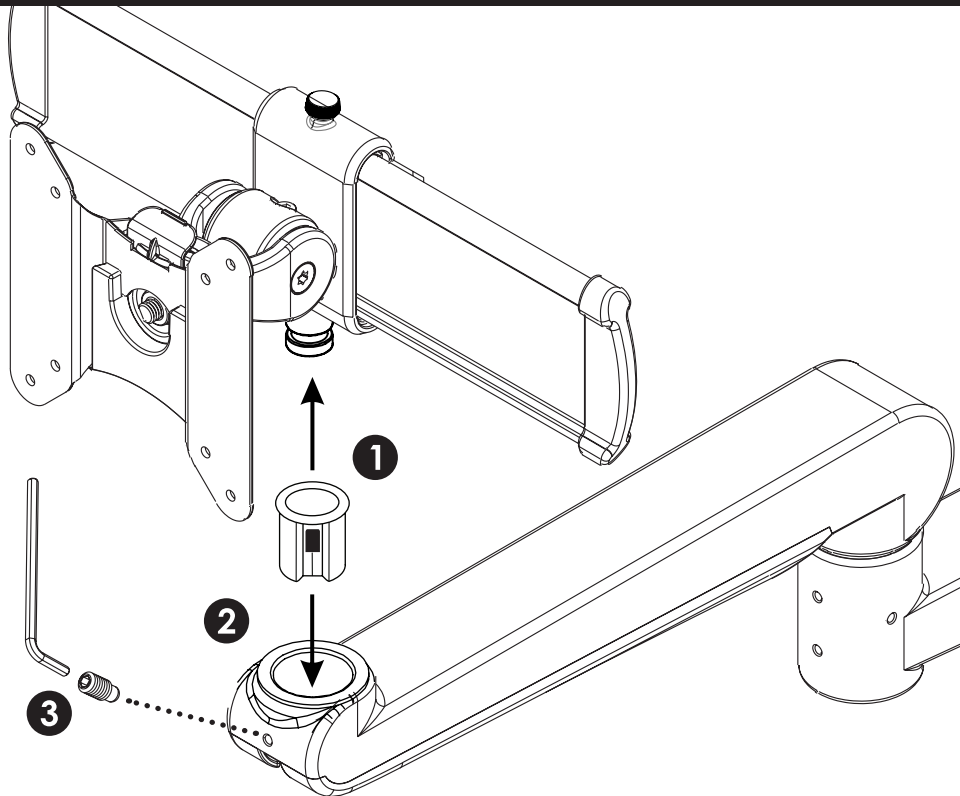
INSERT A VESA MOUNT TO A FIXED ARM

- 1 ATTACH**
Attach Reducer Bushing
onto VESA
- 2 INSERT**
Insert VESA Mount or
SLIDER to MOTION ARM.
- 3 SECURE**
Secure the screw using the
2mm Allen Key.



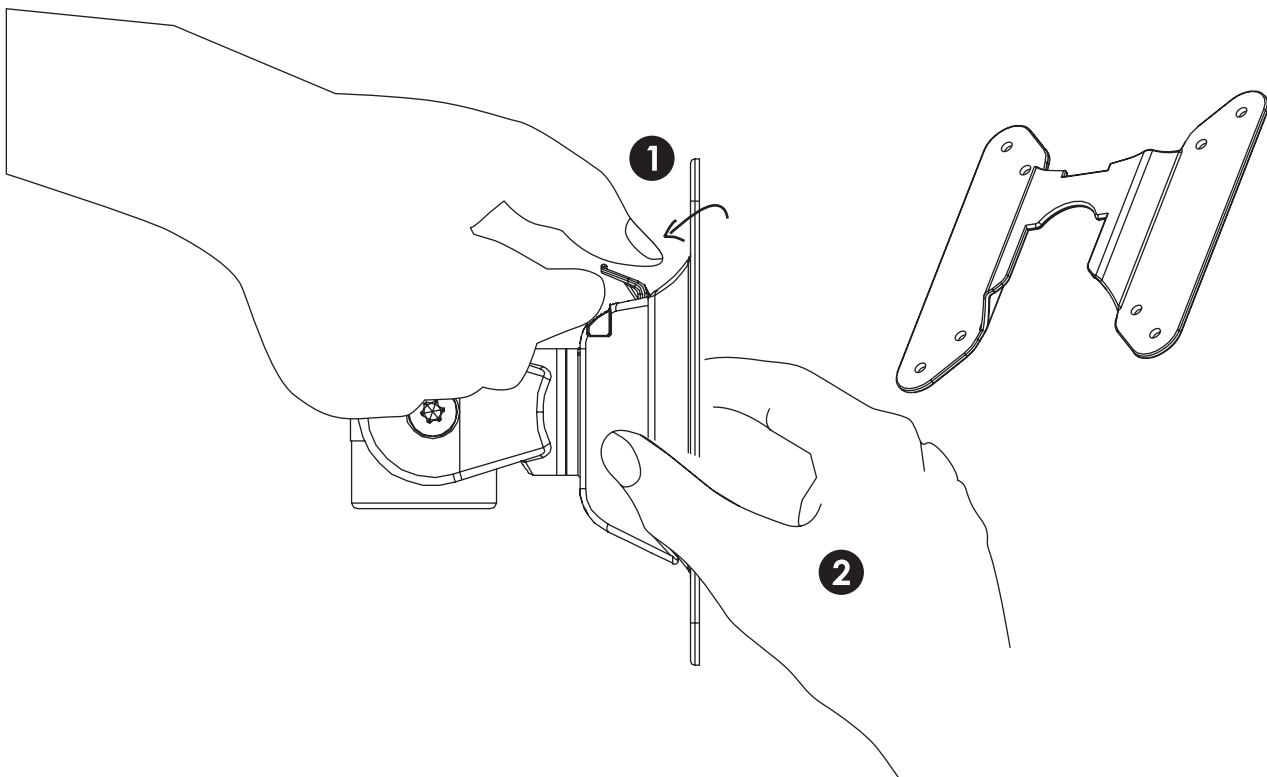
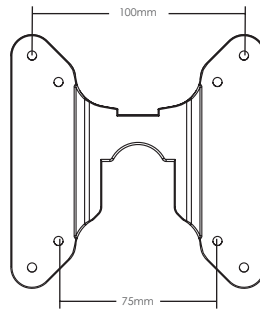
INSERT A SLIDER TO A FIXED ARM

- 1 ATTACH**
Attach Reducer Bushing
onto SLIDER
- 2 INSERT**
Insert SLIDER Mount to
FIXED ARM.
- 3 SECURE**
Secure the screw using the
2mm Allen Key.



STEP 5

ATTACH DISPLAYS



1

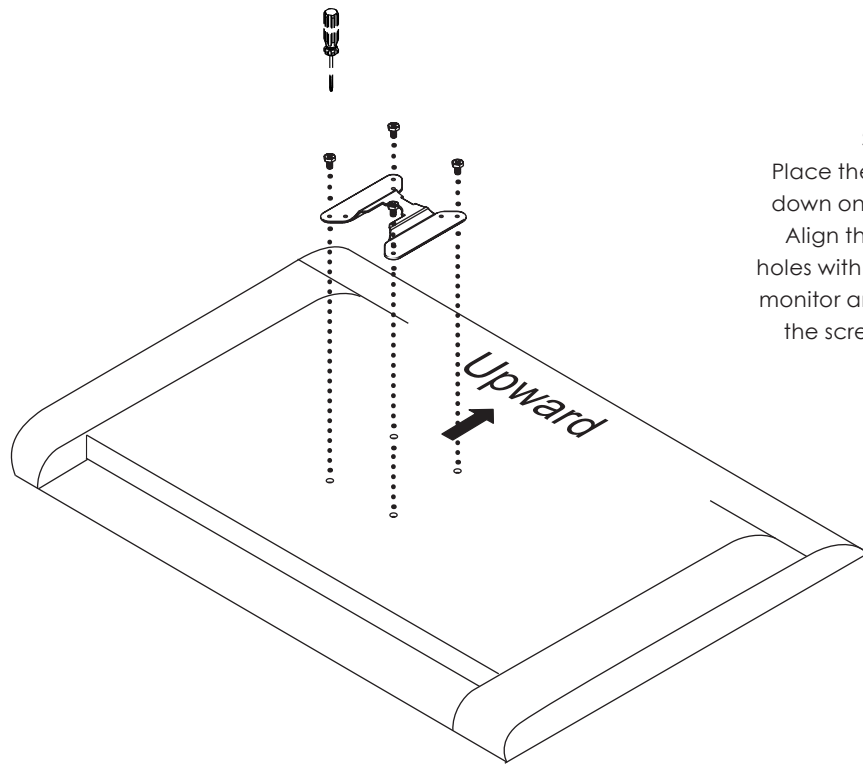
STEP 1

Pull the tab to release the Quick Release VESA plate.

2

STEP 2

Pull the VESA plate upward to detach the quick release plate.

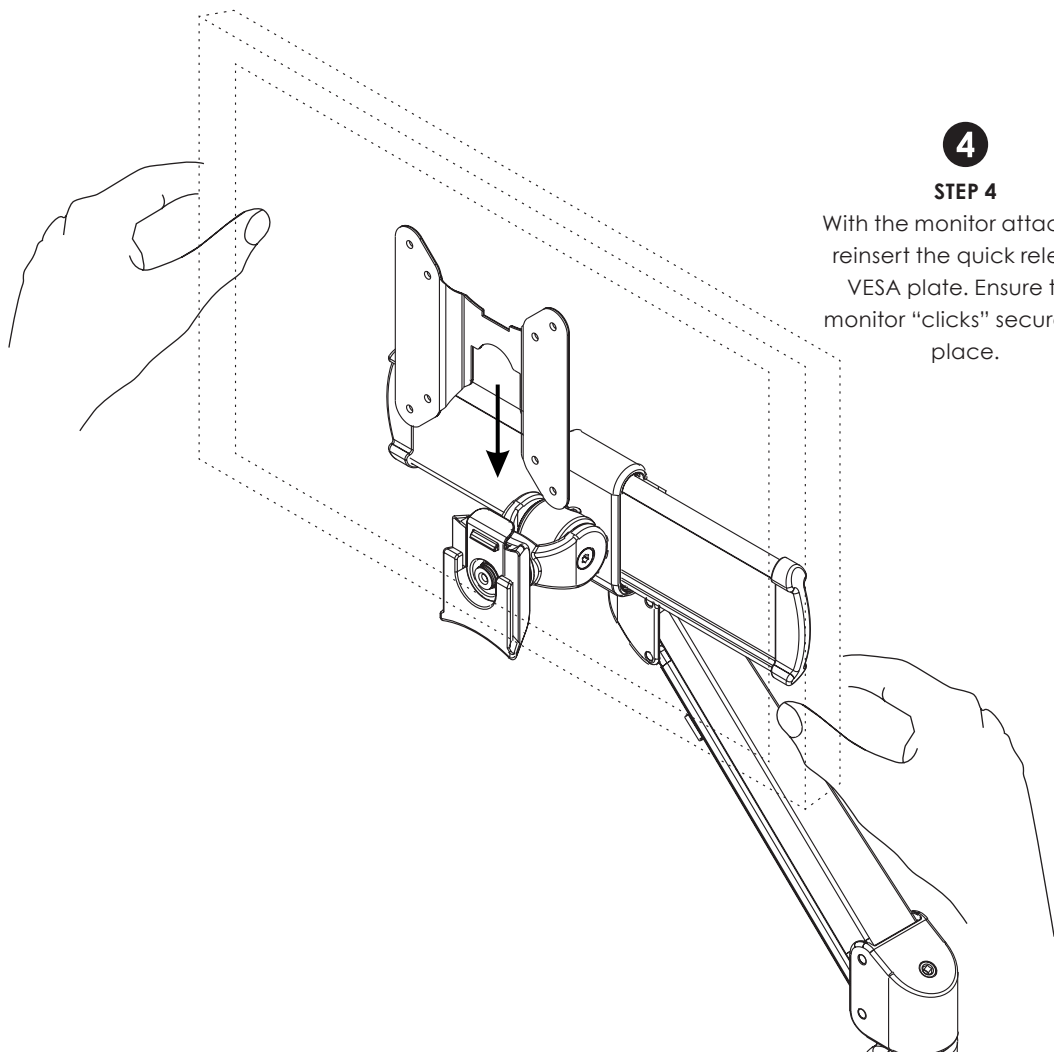


3

STEP 3

Place the monitor face down on a flat surface.

Align the VESA plate holes with the back of the monitor and attach using the screws provided.



4

STEP 4

With the monitor attached, reinsert the quick release VESA plate. Ensure the monitor "clicks" securely in place.

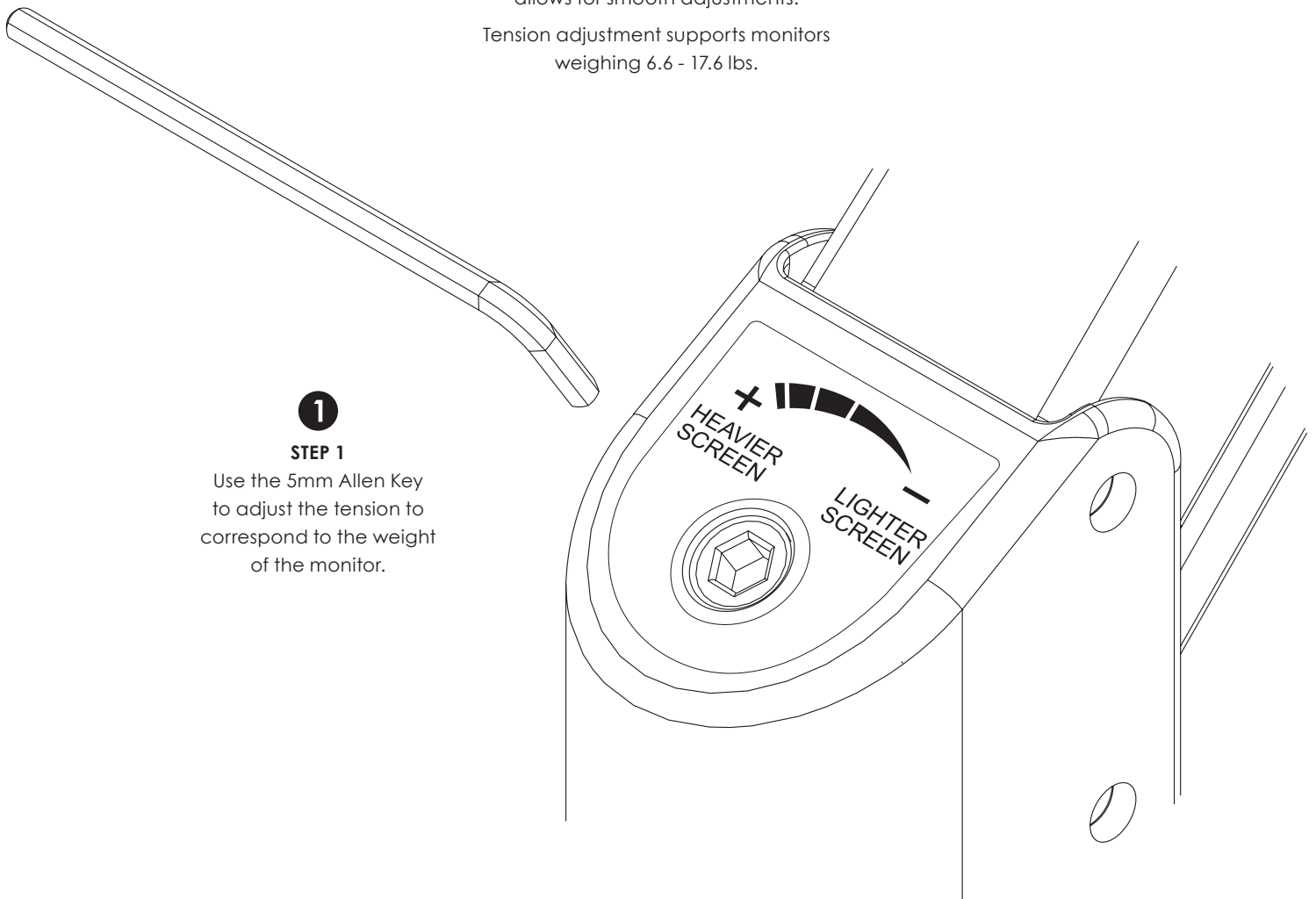
STEP 6

ADJUST TENSION

ADJUST MOTION ARM TENSION

Adjusting the tension on your monitor arm allows for smooth adjustments.

Tension adjustment supports monitors weighing 6.6 - 17.6 lbs.



1

STEP 1

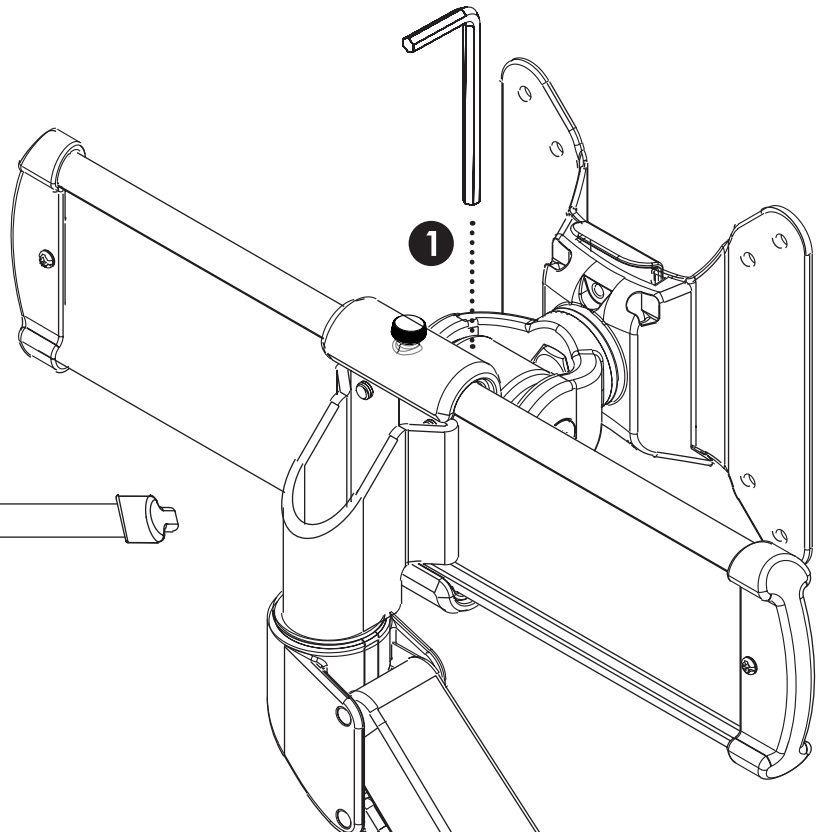
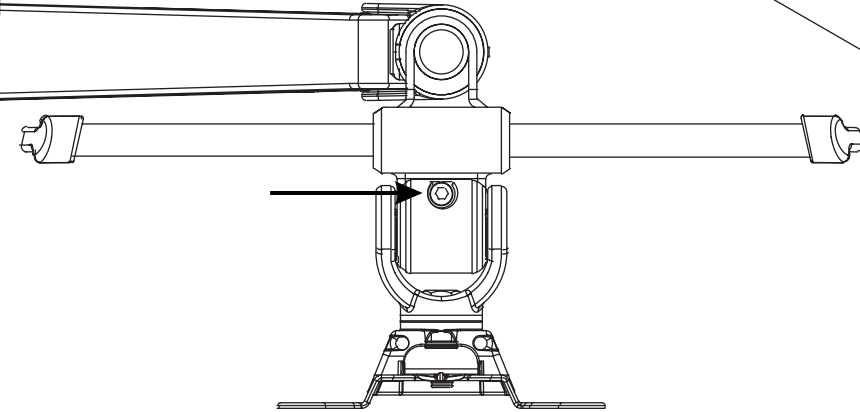
Use the 5mm Allen Key to adjust the tension to correspond to the weight of the monitor.

ADJUST TILT TENSION SLIDER MOUNT

1

STEP 1

Use the 4mm Allen Key to adjust the tension to correspond to the weight of the monitor. Twist the Allen key in a clockwise direction for heavier monitors; counterclockwise for lighter monitors.

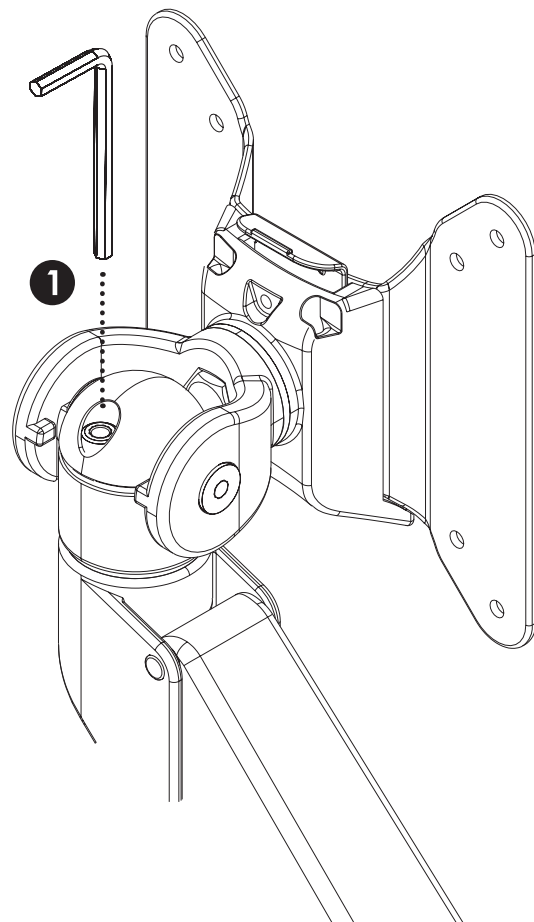
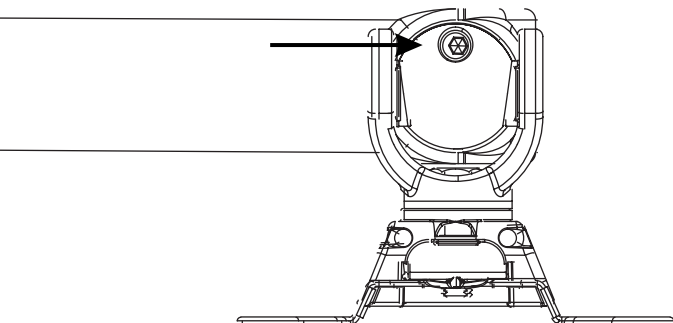


ADJUST TILT TENSION VESA MOUNT

1

STEP 1

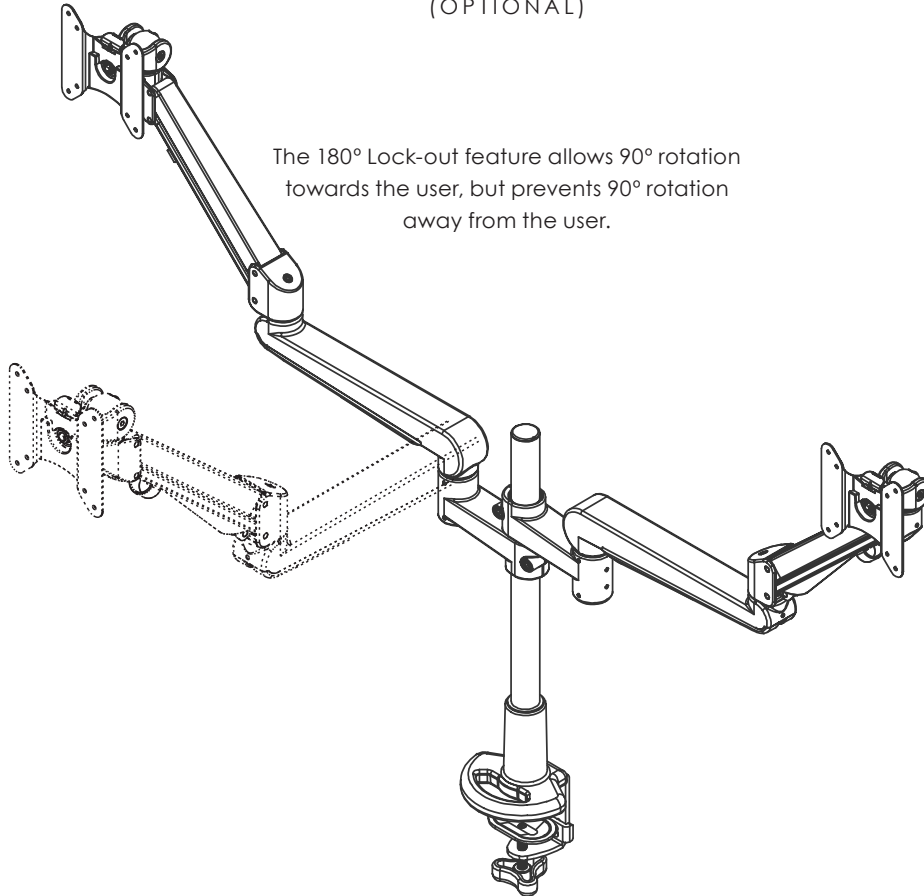
Use the 4mm Allen Key to adjust the tension to correspond to the weight of the monitor. Twist the Allen key in a clockwise direction for heavier monitors; counterclockwise for lighter monitors.



STEP 7

SET LOCK-OUT FEATURES (OPTIONAL)

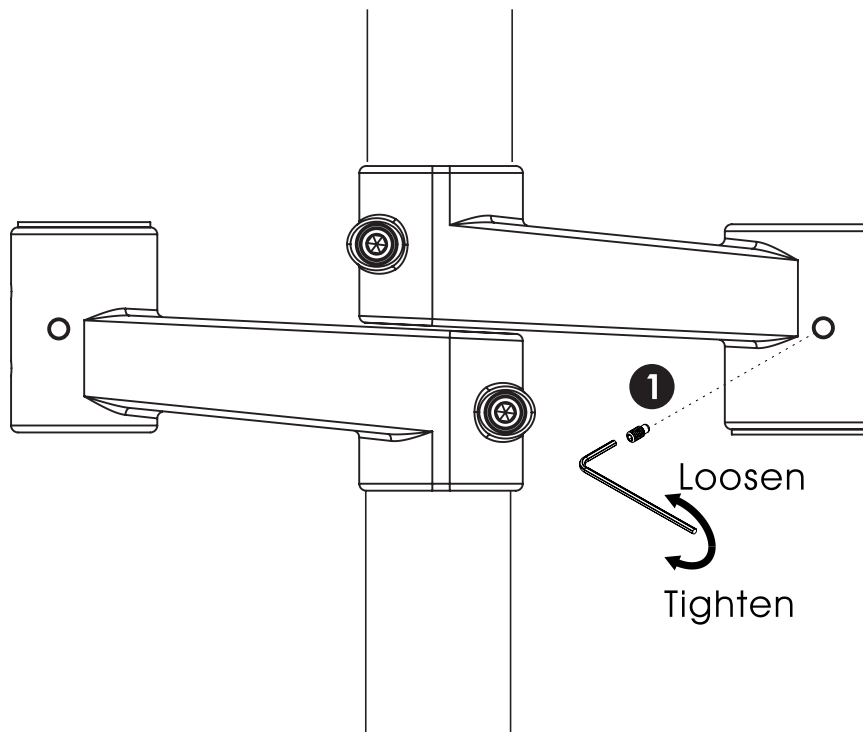
The 180° Lock-out feature allows 90° rotation towards the user, but prevents 90° rotation away from the user.



1

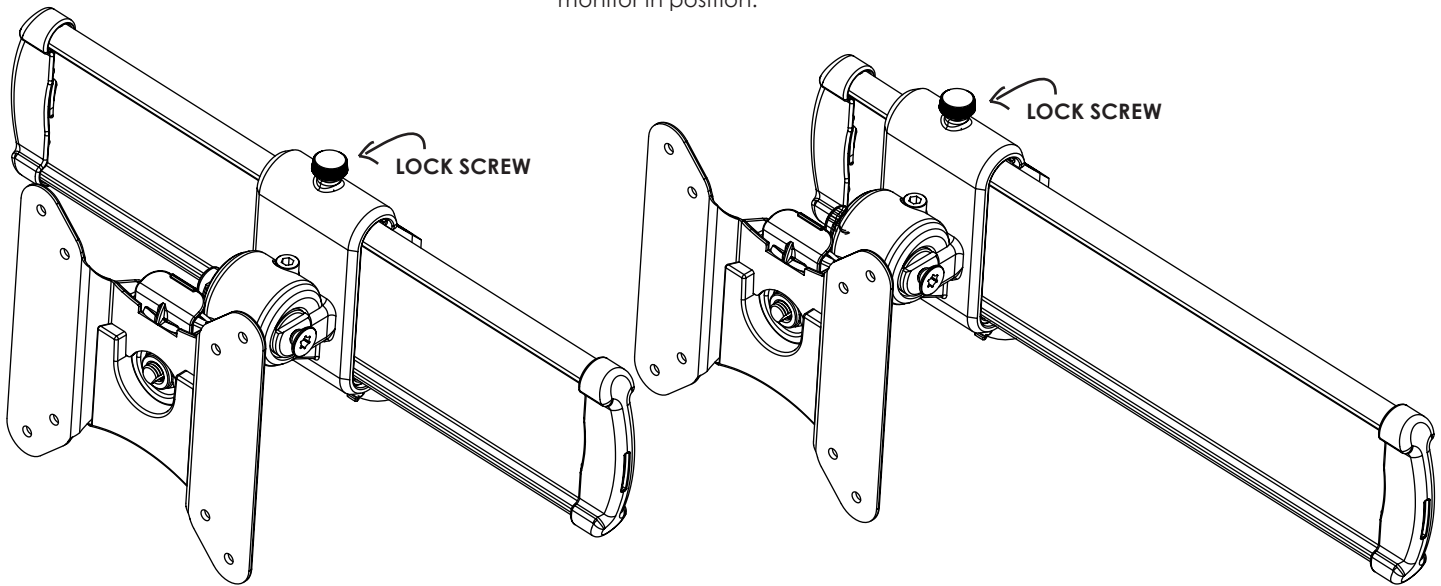
STEP 1

Fasten the screw with the 2mm Allen key on the ARM STEM and then move backward one circle to limit arm rotation.



LOCK SLIDER PLATE

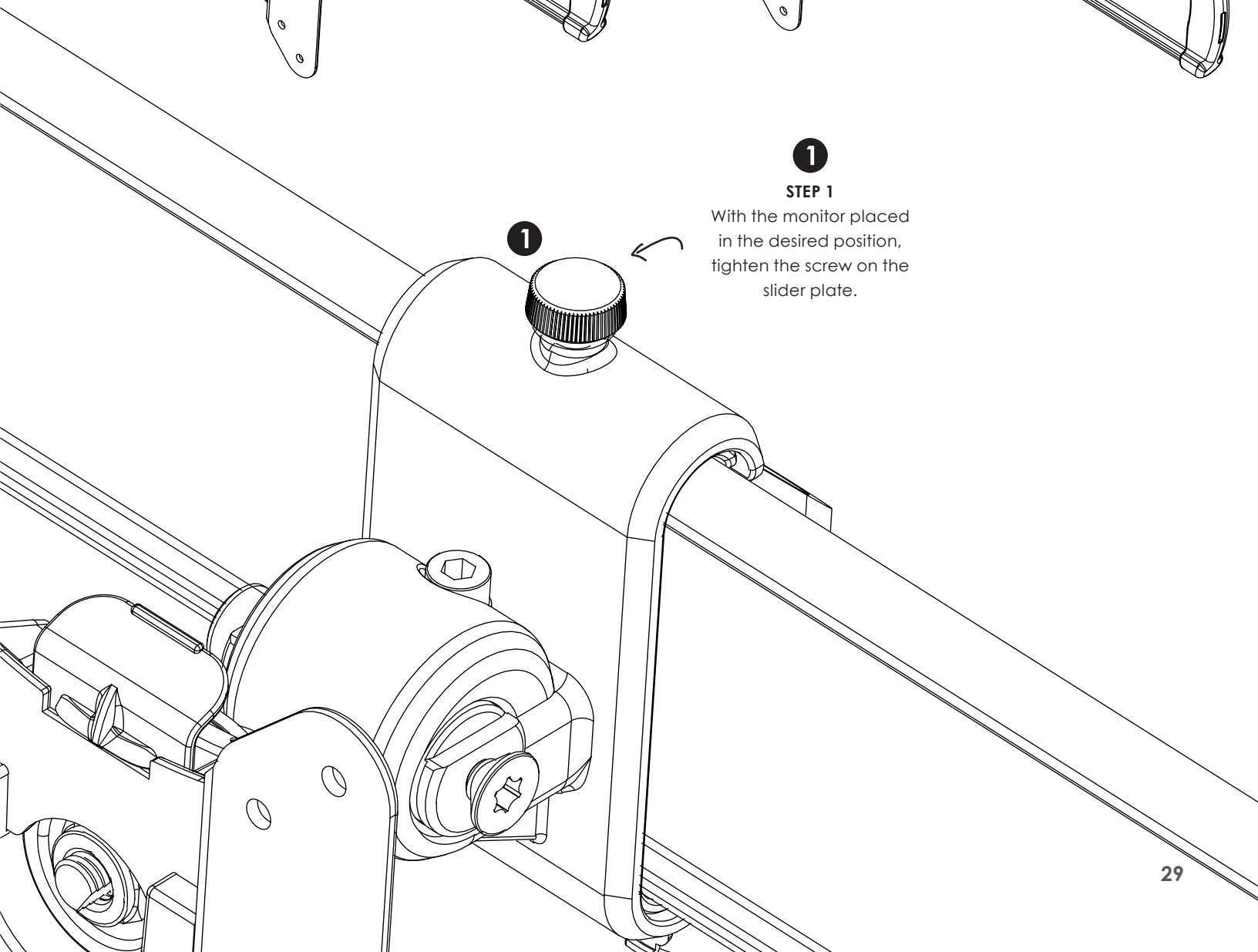
If desired, the SLIDER MOUNT can be secured to prevent the slider function. This will lock a monitor in position.



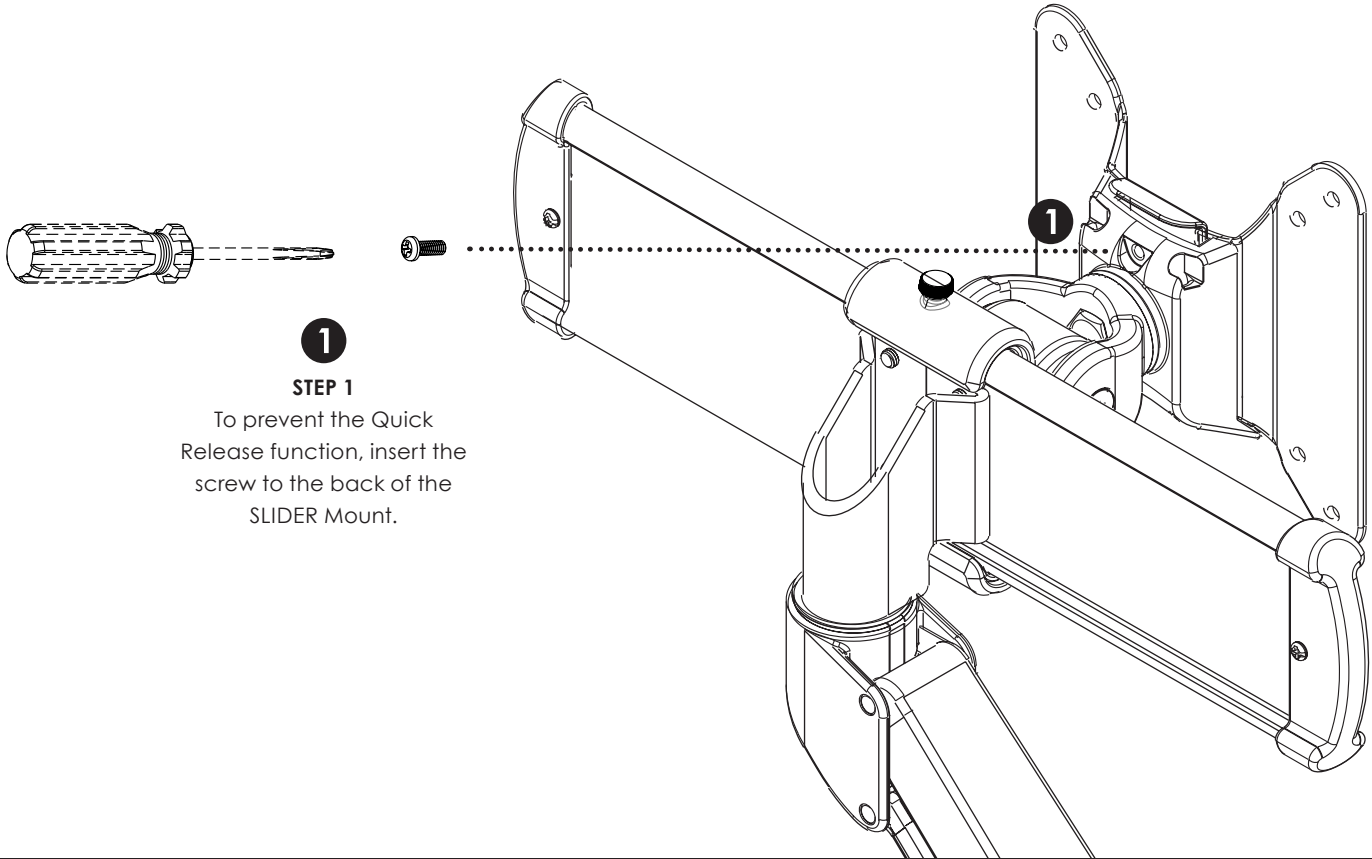
1

STEP 1

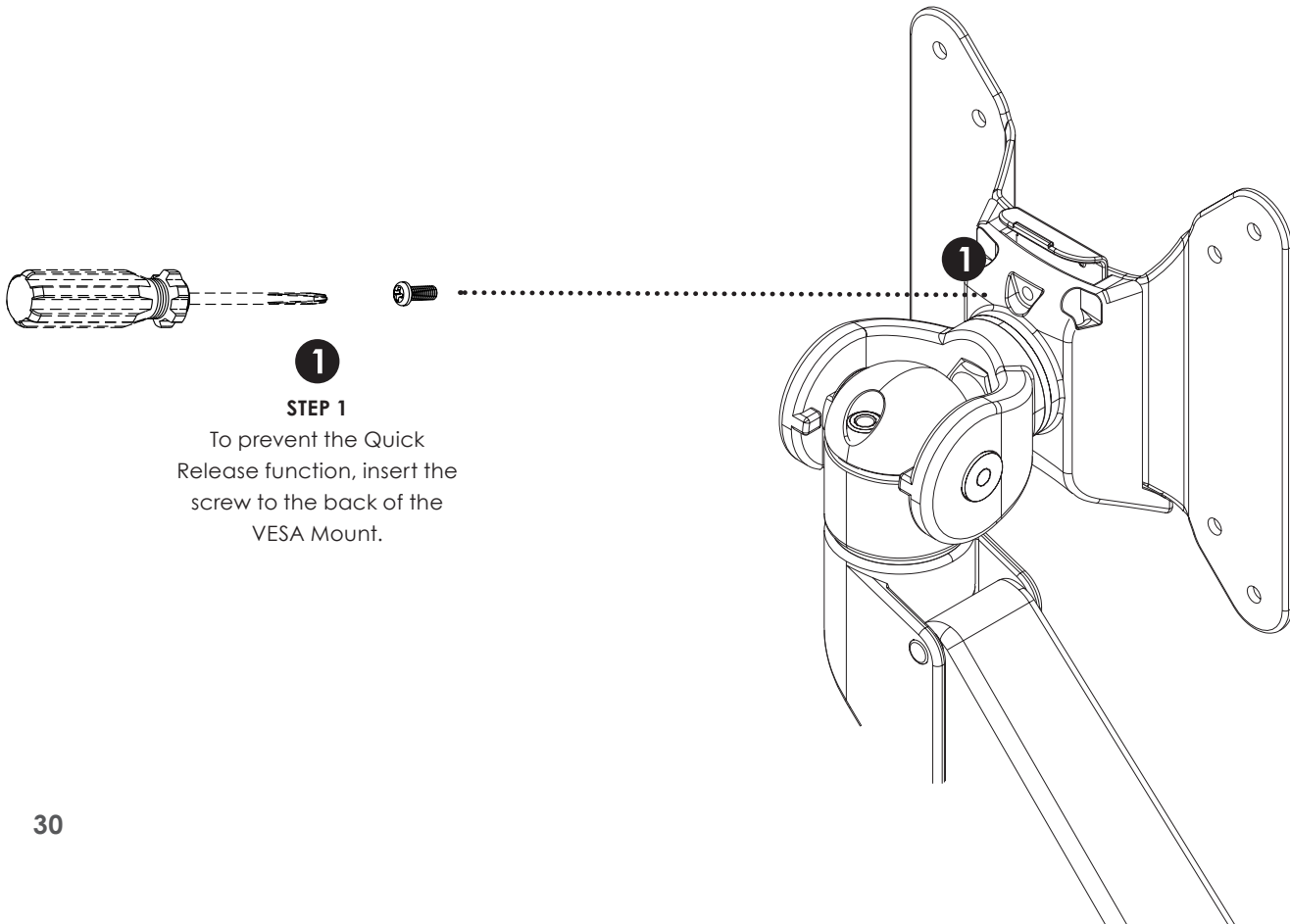
With the monitor placed in the desired position, tighten the screw on the slider plate.



PREVENT QUICK RELEASE SLIDER MOUNT



PREVENT QUICK RELEASE VESA MOUNT



STEP 8

CABLE MANAGEMENT (OPTIONAL)

1

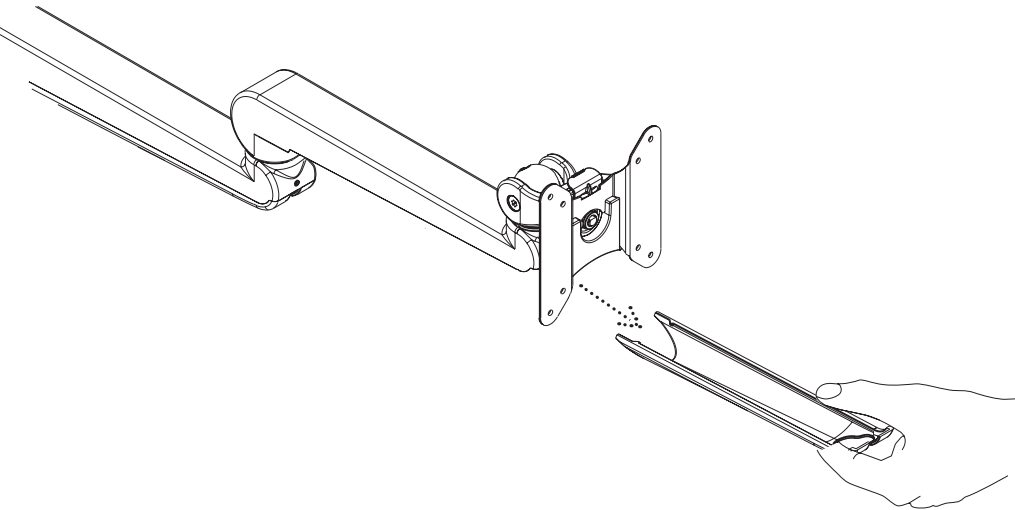
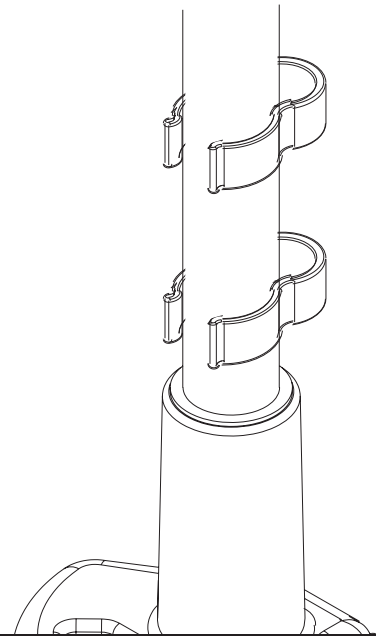
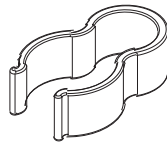
STEP 1

Detach pole clip and route cables.

2

STEP 2

Snap cable clip to pole.



1

STEP 1

Slide cable tray outward to detach from FIXED ARM.

2

STEP 2

Route cables through fixed arm tray and reattach.

1

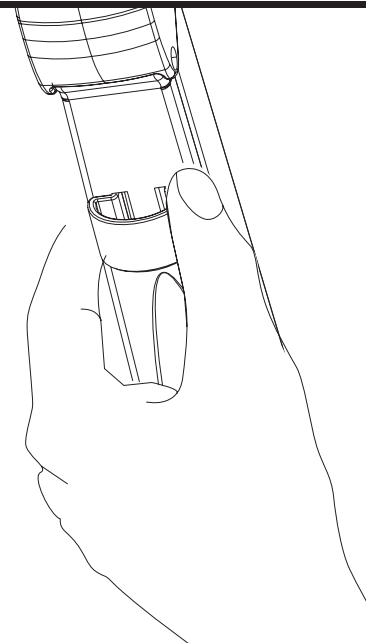
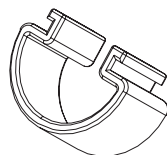
STEP 1

Squeeze clip and the pull to detach the motion clip from the MOTION ARM.

2

STEP 2

Route cables through motion clip and reattach.



ALLEN WRENCH STORAGE

Once assembly is complete, place the adjustment wrenches in the slots located on the back side of the VESA and SLIDER mounts.

Insert the two smaller Allen Wrenches simultaneously.



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